

**Module – 1**

**Design of rectangular slab type combined footing.**

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### 1.1.1 Introduction

Whenever two or more columns in a straight line are carried on a single spread footing, it is called a combined footing. Isolated footings for each column are generally the economical. Combined footings are provided only when it is absolutely necessary, as

- i) When two columns are close together, causing overlap of adjacent isolated footings
- ii) Where soil bearing capacity is low, causing overlap of adjacent isolated footings
- iii) Proximity of building line or existing building or sewer, adjacent to a building column.

The combined footing may be rectangular, trapezoidal or Tee-shaped in plan. The geometric proportions and shape are so fixed that the centroid of the footing area coincides with the resultant of the column loads. This results in uniform pressure below the entire area of footing.

Trapezoidal footing is provided when one column load is much more than the other. As a result, the both projections of footing beyond the faces of the columns will be restricted. Rectangular footing is provided when one of the projections of the footing is restricted or the width of the footing is restricted.

#### **Rectangular combined footing**

Longitudinally, the footing acts as an upward loaded beam spanning between columns and cantilevering beyond. Using statics, the shear force and bending moment diagrams in the longitudinal direction are drawn. Moment is checked at the faces of the column. Shear force is critical at distance 'd' from the faces of columns or at the point of contra flexure. Two-way shear is checked under the heavier column.

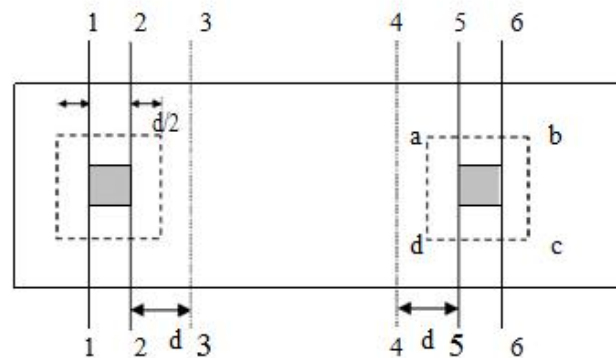
The footing is also subjected to transverse bending and this bending is spread over a transverse strip near the column.

Combined footing may be of slab type or slab and beam type or slab and strap beam type

Design:

1. Locate the point of application of the column loads on the footing.
2. Proportion the footing such that the resultant of loads passes through the centre of footing
3. Compute the area of footing such that the allowable soil pressure is not exceeded.

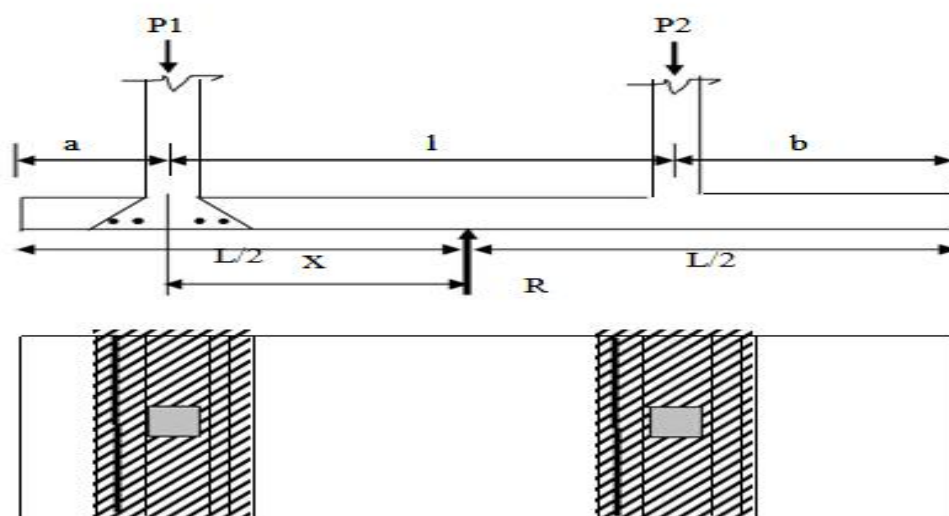
4. Calculate the shear forces and bending moments at the salient points and hence draw SFD and BMD.
5. Fix the depth of footing from the maximum bending moment.
6. Calculate the transverse bending moment and design the transverse section for depth and reinforcement. Check for anchorage and shear.
7. Check the footing for longitudinal shear and hence design the longitudinal steel
8. Design the reinforcement for the longitudinal moment and place them in the appropriate positions.
9. Check the development length for longitudinal steel
10. Curtail the longitudinal bars for economy
11. Draw and detail the reinforcement
12. Prepare the bar bending schedule



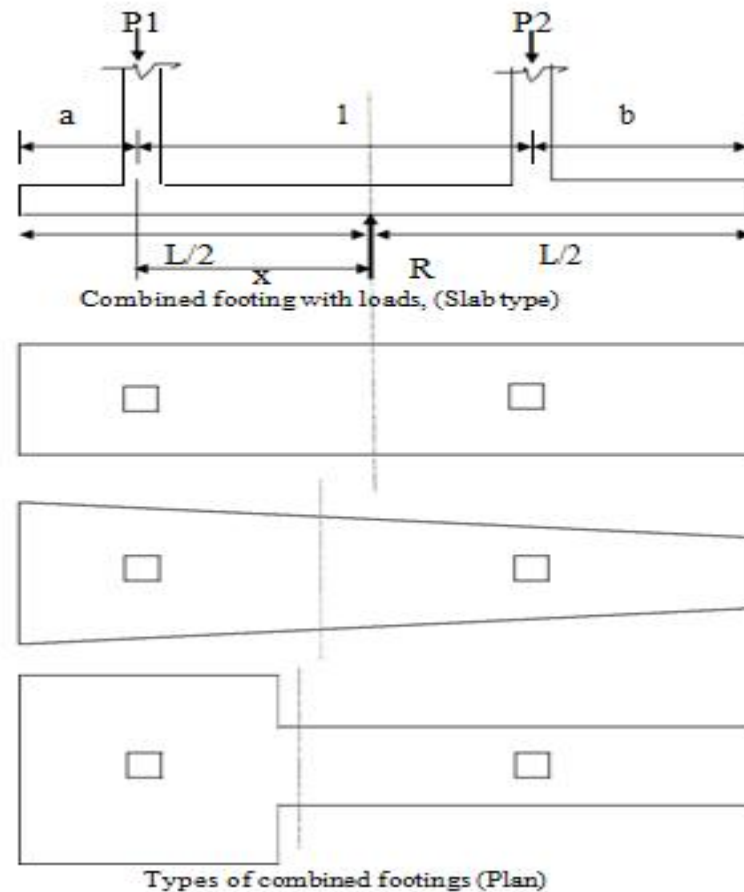
Section 1-1, 2-2, 5-5, and 6-6 are sections for critical moments

Section 3-3, 4-4 are sections for critical shear (one

CRITICAL SECTIONS FOR MOMENTS AND



TRANSVERSE BEAM BELOW



### 1.1.2 Objective

1. To provide basic knowledge in the areas of limit state method and concept of design of RC and Steel structures
2. To identify, formulate and solve engineering problems in RC and Steel Structures

### 1.1.3 Design example

Design of combined footing – Slab and Beam type

Two interior columns A and B carry 700 kN and 1000 kN loads respectively. Column A is 350 mm x 350 mm and column B is 400 mm X 400 mm in section. The centre to centre spacing between columns is 4.6 m. The soil on which the footing rests is capable of providing resistance of 130 kN/m<sup>2</sup>. Design a combined footing by providing a central beam joining the two columns. Use concrete grade M25 and mild steel reinforcement.

Solution: Data

$$f_{ck} = 25 \text{ N/mm}^2,$$

$$f_y = 250 \text{ N/mm}^2,$$

$$f_b \text{ (SBC)} = 130 \text{ kN/m}^2,$$

Column A = 350 mm x 350 mm,

Column B = 400 mm x 400 mm,

c/c spacing of columns = 4.6 m ,

$P_A = 700$  kN and  $P_B = 1000$  kN

Required: To design combined footing with central beam joining the two columns.

Ultimate loads

$P_{uA} = 1.5 \times 700 = 1050$  kN,  $P_{uB} = 1.5 \times 1000 = 1500$  kN

### Proportioning of base size

Working load carried by column A =

$$P_A = 700 \text{ kN}$$

Working load carried by column B =

$$P_B = 1000 \text{ kN}$$

Self weight of footing 10 % x ( $P_A +$

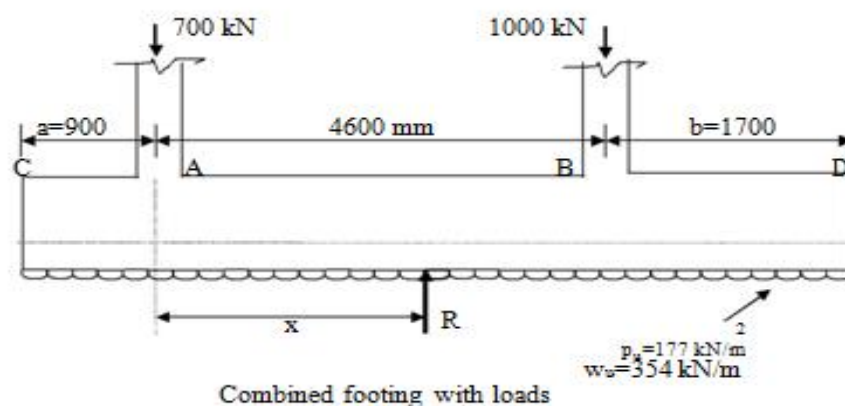
$$P_B) = 170 \text{ kN}$$

Total working load = 1870 kN

Required area of footing =  $A_f = \text{Total load} / \text{SBC} = 1870 / 130 = 14.38 \text{ m}^2$  Let the width of the footing =  $B_f = 2$  m

Required length of footing =  $L_f = A_f / B_f = 14.38 / 2 = 7.19$  m Provide footing of size 7.2 m X 2 m,  $A_f = 7.2 \times 2 = 14.4 \text{ m}^2$

For uniform pressure distribution the C.G. of the footing should coincide with the C.G. of column loads. Let  $x$  be the distance of C.G. from the centre line of column A



Then  $x = (P_B \times 4.6) / (P_A + P_B) = (1000 \times 4.6) / (1000 + 700) = 2.7$  m from column A.

If the cantilever projection of footing beyond column A is 'a'

then,  $a + 2.7 = L_f/2 = 7.2/2$ , Therefore  $a = 0.9$  m

Similarly if the cantilever projection of footing beyond B is 'b'

then,  $b + (4.6-2.7) = L_f/2 = 3.6$  m, Therefore  $b = 3.6 - 1.9 = 1.7$  m

The details are shown in Figure

Total ultimate load from columns =  $P_u = 1.5(700 + 1000) = 2550$  kN.

Upward intensity of soil pressure  $w_u = P/A_f = 2550/14.4 = 177$  kN/m<sup>2</sup> 1.5 SBC or UBC

### Design of slab:

Intensity of upward pressure =  $p_u = 177$  kN/m<sup>2</sup>

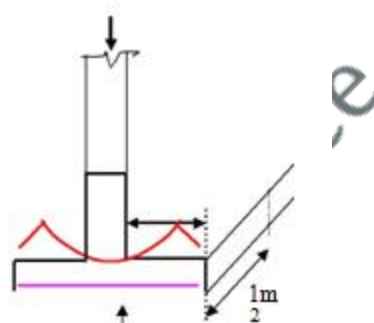
Consider one meter width of the slab ( $b=1$ m)

Load per m run of slab at ultimate =  $177 \times 1 = 177$  kN/m

### Rectangular Footing with Central Beam:-Design of Bottom slab.

Cantilever projection of the slab (For smaller column) =  $1000 - 350/2 = 825$  mm Maximum

ultimate moment =  $177 \times 0.825^2/2 = 60.2$  kN-m



For M25 and Fe 250,  $Q_{u \max} = 3.71$  N/mm<sup>2</sup>

Required effective depth =  $(60.2 \times 10^6 / (3.71 \times 1000)) = 128$  mm

Since the slab is in contact with the soil, clear cover of 50 mm is assumed.

Using 20 mm diameter bars

Required total depth =  $128 + 20/2 + 50 = 188$  mm say 200 mm

Provided effective depth =  $d = 200 - 50 - 20/2 = 140$  mm

### To find steel

$M_u/bd^2 = 3.07$  3.73, URS

$P_t = 1.7\%$

$A_{st} = 2380$  mm<sup>2</sup>

Use 20 mm diameter bar at spacing =  $1000 \times 314 / 2384$

say 130 mm Area provided =  $1000 \times 314 / 130 = 2415$  mm<sup>2</sup>

### Check the depth for one - way shear considerations

Design shear force =  $V_u = 177 \times (0.825 - 0.140) = 121$  kN

Nominal shear

$$\text{stress} = v = V_u / bd = 121000 / (1000 \times 140) = 0.866 \text{ MPa}$$

Permissible shear stress

$$P_t = 100 \times 2415 / (1000 \times 140) = 1.7 \%, \quad u_c =$$

$$0.772 \text{ N/mm}^2 \quad \text{Value of } k \text{ for } 200 \text{ mm thick slab} = 1.2$$

$$\text{Permissible shear stress} = 1.2 \times 0.772 = 0.926$$

$$\text{N/mm}^2 \quad u_c > v \text{ and hence safe}$$

The depth may be reduced uniformly to 150 mm at the edges.

### Check for development length

$$L_{dt} = [0.87 \times 250 / (4 \times 1.4)] \times 39 = 39 \times 20 = 780 \text{ mm}$$

Available length of bar = 825 - 25 = 800 mm > 780 mm and hence safe.

### Transverse reinforcement

$$\text{Required } A_{st} = 0.15 bD / 100 = 0.15 \times 1000 \times 200 / 100 = 300 \text{ mm}^2$$

Using 8 mm bars, spacing = 1000 x 50 / 300

$$= 160 \text{ mm} \quad \text{Provide distribution steel of } 8 \text{ mm}$$

at 160 mm c/c

(c) Design of Longitudinal Beam:

Two columns are joined by means of a beam monolithic with the footing slab. The load from the slab will be transferred to the beam. As the width of the footing is 2 m, the net upward soil pressure per meter length of the beam

$$= w_u = 177 \times 2 = 354 \text{ kN/m}$$

Shear Force and Bending Moment

$$V_{AC} = 354 \times 0.9 = 318.6 \text{ kN}, \quad V_{AB} = 1050 - 318.6 = 731.4 \text{ kN}$$

$$V_{BD} = 354 \times 1.7 = 601.8 \text{ kN}, \quad V_{BA} = 1500 - 601.8 = 898.2 \text{ kN}$$

Point of zero shear from left end C

$$X_1 = 1050 / 354 = 2.97 \text{ m from C or } X_2 = 7.2 - 2.97 = 4.23 \text{ m}$$

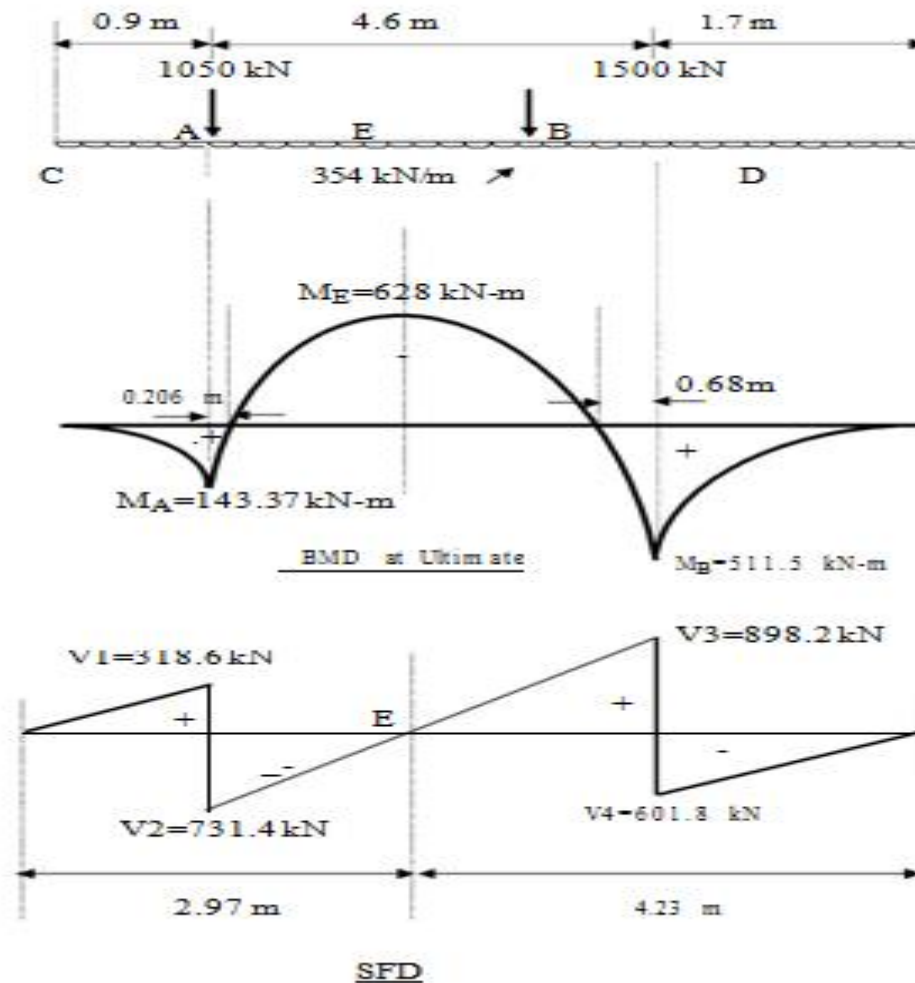
from D Maximum B.M. occurs at a distance of 4.23 m

from D

$$M_{uE} = 354 \times 4.23^2 / 2 - 1500 (4.23 - 1.7) = -628 \text{ kN.m}$$

Bending moment under column A =  $M_{uA} = 354 \times 0.9^2 / 2 = 143.37 \text{ kN.m}$   
 Bending moment under column B =  $M_{uB} = 354 \times 1.7^2 = 511.5 \text{ kN.m}$   
 Let the point of contra flexure be at a distance  $x$  from the centre of column A  
 Then,  $M_x = 1050x - 354(x + 0.9)^2 / 2 = 0$

Therefore  $x = 0.206 \text{ m}$  and  $3.92 \text{ m}$  from column A i.e.  $0.68 \text{ m}$  from B.



### Depth of beam from B.M. Considerations

The width of beam is kept equal to the maximum width of the column i.e. 400 mm. Determine the depth of the beam where T-beam action is not available. The beam acts as a rectangular section in the cantilever portion, where the maximum positive moment = 511.5 kN/m.

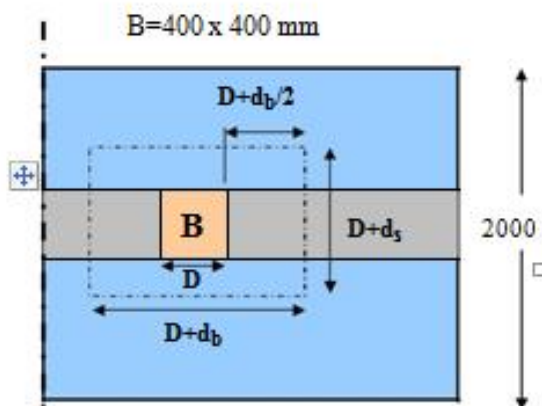
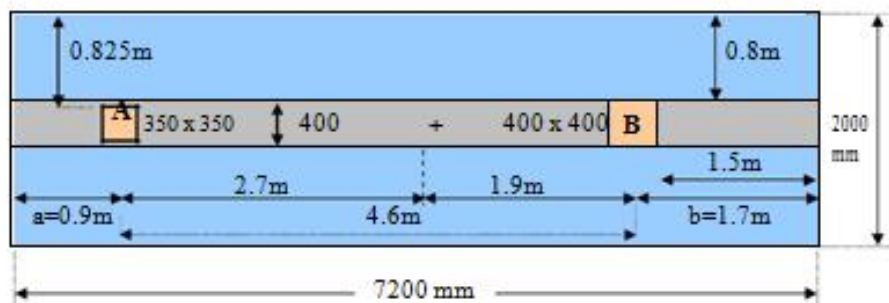
$$d = \sqrt[3]{(511.5 \times 10^6 / (3.73 \times 400))} = 586 \text{ mm}$$



Provide total depth of 750 mm. Assuming two rows of bars at an effective cover of 70 mm. Effective depth provided =  $d = 750 - 70 = 680$  mm (Less than 750mm and hence no side face steel is needed).

**Check the depth for Two-way Shear**

The column B can punch through the footing only if it shears against the depth of the beam along its two opposite edges, and along the depth of the slab on the remaining two edges. The critical section for two-way shear is taken at distance  $d/2$  (i.e.  $680/2$  mm) from the face of the column. Therefore, the critical section will be taken at a distance half the effective depth of the slab ( $d_s/2$ ) on the other side as shown in Fig.



In this case  $b = D = 400$  mm,  $d_b = 680$  mm,  $d_s = 140$  mm  
 Area resisting two - way shear  
 $= 2(b \times d_b + d_s \times d_s) + 2(D + d_b)d_s$   
 $= 2(400 \times 680 + 140 \times 140) + 2(400 + 680) \times 140$   
 $885600 \text{ mm}^2$

Design shear  $= P_{ud} =$  column load  $- W_u \times$  area at critical section  
 $= 1500 - 177 \times (b + d_s) \times (D + d_b)$   
 $= 1500 - 177 \times (0.400 + 0.140) \times (0.400 + 0.680)$

$$=1377.65\text{kN}$$

$$v = P_{ud}/b_o d = 1377.65 \times 1000 / 885600 = 1.56 \text{ MPa}$$

Shear stress resisted by concrete =  $\tau_{uc} =$

$$\tau_{uc} = \tau_{uc} \times K_s$$

$$\text{where, } \tau_{uc} = 0.25 f_{ck} = 0.25 \times 25 = 1.25 \text{ N/mm}^2$$

$$K_s = 0.5 + d/D = 0.5 + 400/400 = 1.5$$

1

$$\text{Hence } K_s = 1$$

$$\tau_{uc} = 1 \times 1.25 = 1.25 \text{ N/mm}^2$$

Therefore unsafe and the depth of slab need to be increased. However the same depth is taken.

### Area of Reinforcement

Cantilever portion BD

$$\text{Length of cantilever from the face of column} = 1.7 - 0.4 / 2 = 1.5$$

$$\text{m. Ultimate moment at the face of column} = 354 \times 1.5^2 / 2 = 398.25 \text{ kN-m}$$

$$M_{\text{umax}} = 3.71 \times 400 \times 680^2 \times 10^6 = 686 \text{ kN.m} > 398.25 \text{ kN-m}$$

Therefore Section is singly reinforced.

$$M_u/bd = 398.25 \times 10^6 / (400 \times 680) = 2.15 < 3.73, \text{ URS}$$

$$A_{st} = 3030 \text{ mm}^2$$

Provide 3 - 32 mm + 4 - 16 mm at bottom face, Area provided = 3217

$$\text{mm}^2 L_d = 39 \times 32 = 1248 \text{ mm}$$

Curtailement

All bottom bars will be continued up to the end of cantilever. The bottom bars of 3 - 32 will be curtailed at a distance  $d (= 680 \text{ mm})$  from the point of contra flexure ( $= 680 \text{ mm}$ ) in the portion

BE with its distance from the centre of support equal to 1360 mm from B.

### Cantilever portion AC

$$\text{Length of cantilever from the face of column} = 900 - 350 / 2 = 725$$

$$\text{mm Ultimate moment} = 354 \times 0.725^2 / 2 = 93 \text{ kN-m}$$

$$M_u/bd = 93 \times 10^6 / (400 \times 680) = 0.52 < 3.73, \text{ URS}$$

$$A_{st} = 660 \text{ mm}^2$$

Provide 4 - 16 mm at bottom face, Area provided = 804 mm<sup>2</sup>

Continue all 4 bars of 16 mm diameter through out at bottom.

### Region AB between points of contra flexures

The beam acts as an isolated T- beam.

$b_f = [L_o / (L_o / b + 4)] + b_w$ , where,

$$L_o = 4.6 - 0.206 - 0.68 = 3.714 \text{ m} = 3714 \text{ mm}$$

$b =$  actual width of flange = 2000 mm,  $b_w = 400$  mm

$$b_f = [3714 / (3714 / 2000 + 4) + 400] = 1034 \text{ mm} < 2000 \text{ mm}$$

$$D_f = 200 \text{ mm}, \quad M_u = 628 \text{ kN-m}$$

Moment of resistance  $M_{uf}$  of a beam for  $x_u = D_f$  is :

$$(M_{uf}) = [0.36 \times 25 \times 1034 \times 200 (680 - 0.42 \times 200)] \times 10^{-6} = 1109 \text{ kN.m} > M_u (= 628 \text{ kN-m})$$

Therefore  $X_u < D_f$

$$M_u = 0.87 f_y A_{st} (d - f_y A_{st} / f_{ck} b_f)^2$$

Provide 5 bars of 32 mm and 3 bars of 16 mm,

$$\text{Area provided} = 4021 + 603 = 4624 \text{ mm}^2 > 4542$$

$$\text{mm}^2 p_t = 100 \times 4624 / (400 \times 680) = 1.7 \%$$

**Curtailement**

Consider that 2 - 32 mm are to be curtailed

$$\text{No. of bars to be continued} = 3 - 16 + 3 - 32 \text{ giving area} = A_{st} = 3016$$

$\text{mm}^2$  Moment of resistance of continuing bars

$$M_{ur} = (0.87 \times 250 \times 3016 (680 - ((250 \times 3016) / (25 \times 400)) \times 10^{-6} = 396.6 \text{ kN-m}$$

Let the theoretical point of curtailment be at a distance X from the free end

$$C, \text{ then } M_{uc} = M_{ur} \text{ Therefore } -354 x^2 / 2 + 1050 (x - 0.9) = 396.6$$

$$x^2 - 5.93x + 7.58 = 0, \quad \text{Therefore } x = 4.06 \text{ m or } 1.86 \text{ m from C}$$

Actual point of curtailment =  $4.06 + 0.68 = 4.74$  m from C or  $1.86 - 0.68 = 1.18$  m from

C Terminate 2 - 32 mm bars at a distance of 280 mm (= 1180 - 900) from the column

A and 760mm (= 5500 - 4740) from column B. Remaining bars 3 - 32 shall be

continued beyond the point of inflection for a distance of 680 mm i.e. 460 mm from

column A and up to the outer face of column B. Remaining bars of 3 - 16 continued in

the cantilever portion.

### Design of shear reinforcement

#### Portion between column i.e. AB

In this case the crack due to diagonal tension will occur at the point of contra flexure

because the distance of the point of contra flexure from the column is less than the

effective depth  $d (= 680 \text{ mm})$

(i) Maximum shear force at B =  $V_{u\max} = 898.2$  kN

Shear at the point of contra flexure =  $V_{uD} - 898.2 - 354 \times 0.68 = 657.48$  kN

$$\tau_v = 657000 / (400 \times 680) = 2.42 \text{ MPa} < \tau_{c,\max.}$$

Area of steel available  $3 - 16 + 3 - 32$ ,  $A_{st} = 3016$

$$p_t = 100 \times 3016 / (400 \times 680) = 1.1\%$$

$$\tau_c = 0.664 \text{ MPa}$$

$$\tau_v > \tau_c$$

Design shear reinforcement is required.

Using 12 mm diameter 4 - legged stirrups,

$$\text{Spacing} = 0.87 \times 250 \times (4 \times 113) / (2.42 - 0.664) \times 400 = 139 \text{ mm say } 120 \text{ mm c/c}$$

Zone of shear reinforcements between  $\tau_v$  to  $\tau_c$

= m from support B towards A

(ii) Maximum shear force at A =  $V_{u\max} = 731.4$  kN.

Shear at the point contra flexure =  $V_{uD} = 731.4 - 0.206$

$$\times 354 = 658.5 \text{ kN}$$

$$\tau_v = 658500 / (400 \times 680) = 2.42 \text{ MPa} < \tau_{c,\max.}$$

Area of steel available =  $4624 \text{ mm}^2$ ,  $p_t = 100 \times 4624 / (400 \times 680) =$

$$1.7\% \quad \tau_c = 0.772 \text{ N/mm}^2$$

$$\tau_v > \tau_c$$

Design shear reinforcement is required.

Using 12 mm diameter 4 - legged stirrups,

$$\text{Spacing} = 0.87 \times 250 \times (4 \times 113) / (2.42 - 0.774) \times 400 = 149 \text{ mm say } 140 \text{ mm c/c}$$

Zone of shear reinforcement.

From A to B for a distance as shown in figure

For the remaining central portion of 1.88 m provide minimum shear reinforcement using 12 mm diameter 2 - legged stirrups at

$$\text{Spacing}, s = 0.87 \times 250 \times (2 \times 113) / (0.4 \times 400) = 300 \text{ mm c/c} < 0.75d$$

### Cantilever portion BD

$$V_{u\max} = 601.8 \text{ kN}, \quad V_{uD} = 601.8 - 354(0.400 / 2 + 0.680) = 290.28 \text{ kN.}$$

$$\tau_v = 290280 / (400 \times 680) = 1.067 \text{ MPa} < \tau_{c,\max.}$$

$$A_{st} = 3217 \text{ mm}^2 \quad \text{Therefore } p_t = 100 \times 3217 / (400 \times 680) = 1.18\%$$

$$\tau_c = 0.683 \text{ N/mm}^2 \quad (\text{Table IS:456-2000})$$

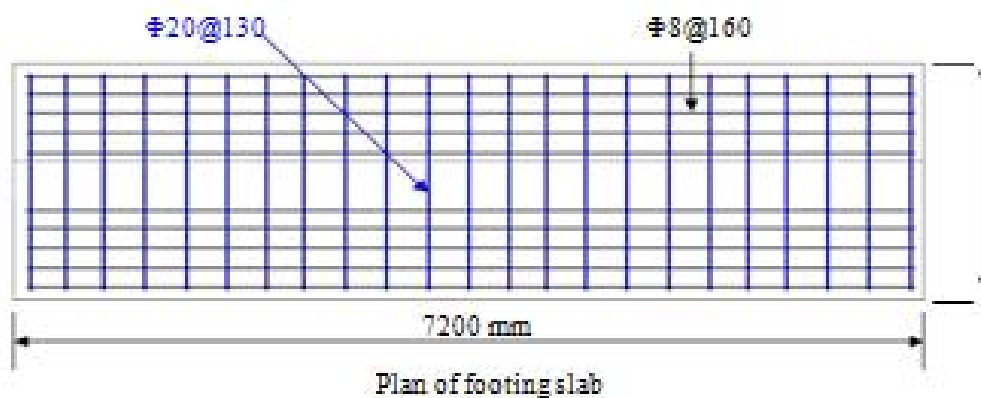
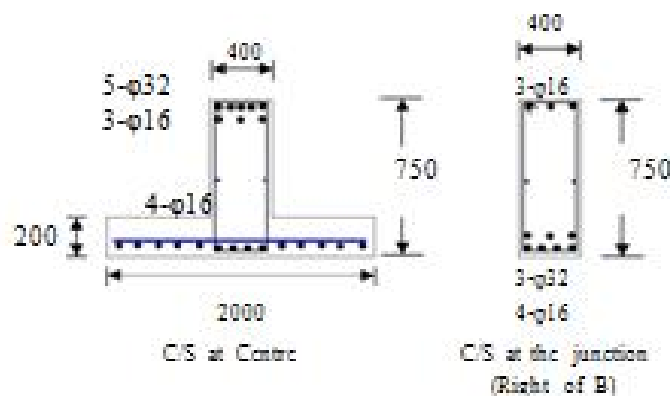
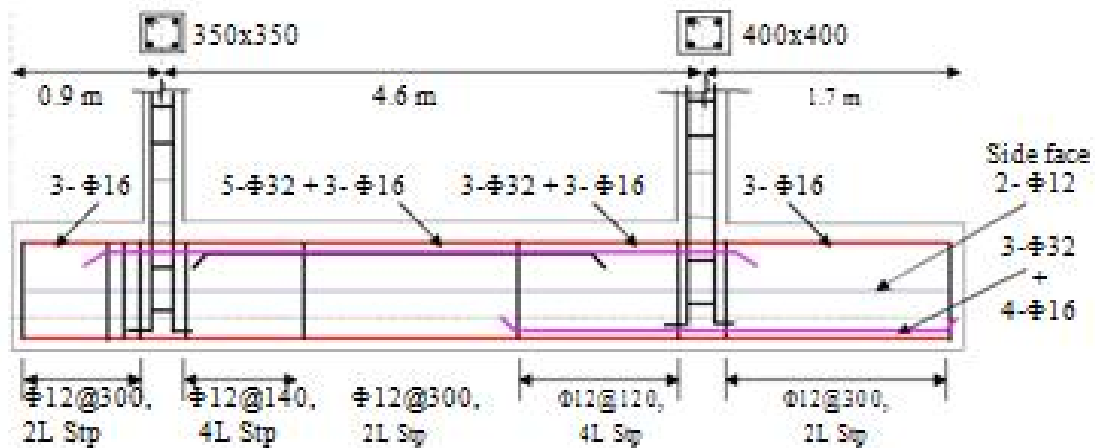
$\tau_v > \tau_c$  and  $\tau_v - \tau_c < 0.4$ . Provide minimum steel.

Using 12 mm diameter 2- legged stirrups,

$$\text{Spacing} = 0.87 \times 250 \times (2 \times 113) / (0.4 \times 400) = 307.2 \text{ mm say } 300 \text{ mm c/c}$$

Cantilever portion AC

Minimum shear reinforcement of  $\Phi$  12 mm diameters 2 - legged stirrups at 300mm c/c will be sufficient in the cantilever portions of the beam as the shear is very less.



#### **1.1.4 Outcome**

Able to design and detailing the combined footing as per IS code provisions

#### **1.1.5 Future Study**

<https://nptel.ac.in/courses/105108069/3>



**Module – 2**

**Design of Roof truss**

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### 2.1.1 Introduction

In engineering, a **truss** is a structure that "consists of two-force members only, where the members are organized so that the assemblage as a whole behaves as a single object".<sup>[1]</sup> A "two-force member" is a structural component where force is applied to only two points. Although this rigorous definition allows the members to have any shape connected in any stable configuration, trusses typically comprise five or more triangular units constructed with straight members whose ends are connected at joints referred to as nodes.

In this typical context, external forces and reactions to those forces are considered to act only at the nodes and result in forces in the members that are either tensile or compressive. For straight members, moments (torques) are explicitly excluded because, and only because, all the joints in a truss are treated as revolutes, as is necessary for the links to be two-force members.

A planar truss is one where all members and nodes lie within a two dimensional plane, while a space truss has members and nodes that extend into three dimensions. The top beams in a truss are called top chords and are typically in compression, the bottom beams are called bottom chords, and are typically in tension. The interior beams are called webs, and the areas inside the webs are called panels

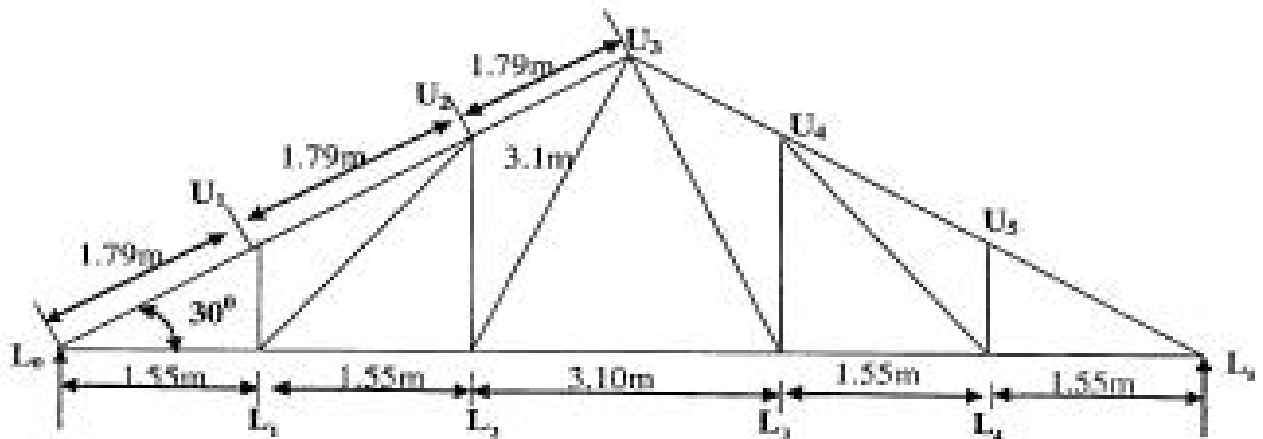
### 2.1.2 Objective

To study the design criteria of roof truss

### 2.1.3 Design of Roof truss

The forces in the members of the roof truss of an industrial building are shown in table. The truss is supported on 400mm thick masonry. End reaction due to DL + LL is 10.558kN. Members are to be connected at the joint with 16mm  $\Phi$  bolts and 8mm thick gusset plate. Design members and base plate. Assume permissible bearing pressure on masonry = 0.8 N/mm<sup>2</sup> and size of shoe angle ISA 75 × 75 × 6mm on each side of gusset plate. (40 marks)





Members	Force (kN)	
	Compression -ve	Tension +ve
$L_0U_1, U_1U_2, U_2U_3$	-17.4	20.9
$L_0L_1, L_1L_2, L_2L_3$	14.9	-14.0
$U_3L_3$	6.0	-8.7
$U_2L_2$	-5.3	7.4
$U_1L_1$	4.6	-6.7
$U_4L_4$	-3.5	5.0

**Solution:**

Design of members  $L_0U_1, U_1U_2, U_2U_3$ :

Maximum factored compressive force =  $1.5 \times 17.4 = 26.1$  kN

Maximum factored tensile force =  $1.5 \times 20.9 = 31.35$  kN

Length of member,  $L = 1.79$  m

Effective length,  $KL = 0.7 \times 1.79 = 1.253$  m

Try 2 ISA 50 × 50 × 6mm placed back to back.

The properties of angle section are:

$$\text{Area, } A = 2 \times 568 = 1136 \text{ mm}^2$$

$$\text{Minimum radius of gyration, } r_{\min} = 15.1 \text{ mm}$$

$$\text{Slenderness ratio, } \lambda = \frac{KL}{r_{\min}} = \frac{1253}{15.1} = 82.98 < 180$$

For  $\lambda = 82.98$  and  $f_y = 250 \text{ N/mm}^2$  from Table 8c of IS 800:2007, stress reduction for column buckling class (C) is,

$$\text{By interpolation, } \chi = 0.6 - \frac{(0.6 - 0.533)}{10} \times (82.98 - 80) = 0.58$$

∴ Design compressive stress is given by,

$$f_{cd} = \frac{\chi f_y}{\gamma_{m0}} = \frac{0.58 \times 250}{1.25} = 116 \text{ N/mm}^2$$

∴ Design compressive force is given by,

$$P_d = A f_{cd} = 1136 \times 116 \times \frac{1}{10^3} = 131.77 \text{ kN} > 26.1 \text{ kN}$$

Hence the section is safe in compression.

Check for Tension capacity:

Design tensile force is given by,

$$P_d = \frac{131.77}{1.1} = 119.79 \text{ kN} > 31.35 \text{ kN}$$

Hence the section is safe in tension.

*Design of Bottom chord members L<sub>1</sub>L<sub>2</sub>, L<sub>1</sub>L<sub>3</sub>, L<sub>2</sub>L<sub>3</sub>*

$$\text{Maximum factored compressive force} = 1.5 \times 14.0 = 21.0 \text{ kN}$$

$$\text{Maximum factored tensile force} = 1.5 \times 14.9 = 22.35 \text{ kN}$$

$$\text{Length of member, } L = 1.55 \text{ m}$$

$$\text{Effective length, } KL = 0.7 \times 1.55 = 1.085 \text{ m}$$

Try 2 ISA 50 × 50 × 6mm placed back to back. Assume a gusset plate of 8mm thick with 16mm diameter bolts spaced at 50mm c/c.

The properties of angle section are:

$$\text{Area, } A = 2 \times 568 = 1136 \text{ mm}^2$$

Design strength due to yielding of gross section:

As per IS800:2007 clause 6.3.2

$$T_{ds} = \frac{A_s f_y}{\gamma_{m0}} = \frac{1136 \times 250}{1.10 \times 10^3} = 258.18 \text{ kN}$$

Design strength governed by tearing or rupture at net section:

As per IS800:2007 clause 6.3.3

Assuming that the 16mm diameter bolts are provide in a single line with spacing of 50mm,

$\alpha = 0.6$  for one or two bolts.

$d = 16\text{mm}$

$d_c = 16 + 2 = 18\text{mm}$

$A_p = 2 \times 6 \times (50 - 18) = 384\text{mm}^2$

$$T_{ds} = \frac{\alpha A_p f_u}{\gamma_{m1}} = \frac{0.6 \times 384 \times 410}{1.25 \times 10^3} = 75.57 \text{ kN} > 22.35\text{kN}$$

Hence the section is safe.

Design of member  $U_1 L_1$  :

Maximum factored compressive force =  $1.5 \times 8.7 = 13.05 \text{ kN}$

Maximum factored tensile force =  $1.5 \times 6.0 = 9.0 \text{ kN}$

Length of member,  $L = 3.10 \text{ m}$

Try a single ISA 60 × 60 × 5mm placed back to back. Assume a gusset plate of 6mm thick with 16mm diameter bolts spaced at 50mm c/c.

The properties of angle section are:

Area,  $A = 575 \text{ mm}^2$

$d = 16\text{mm}$

$d_c = 16 + 2 = 18\text{mm}$

$A_p = 575 \text{ mm}^2$

$A_{nc} = 5 \times [60 - 18] = 210 \text{ mm}^2$

$A_{gv} = 5 \times [60 - 5] = 275 \text{ mm}^2$

Design strength due to yielding of gross section:

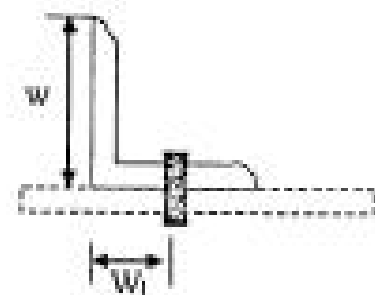
As per IS800:2007 clause 6.3.2

$$T_{ds} = \frac{A_g f_y}{\gamma_{m0}} = \frac{575 \times 250}{1.10 \times 10^3} = 130.68 \text{ kN}$$

Design strength governed by tearing or rupture at net section:

As per IS800:2007 clause 6.3.3

Assuming that the 16mm diameter bolts are provide in a single line with spacing of 50mm,



$$b_n = w + w_1 - t$$

$$T_{dn} = \frac{0.9 A_{nv} f_u}{\gamma_{m1}} + \frac{\beta A_{te} f_u}{\gamma_{m0}}$$

$L_c$  = Length of end connection = 50mm

$b_e$  = shear lag width =  $w + w_1 - t = 60 + 30 - 5 = 85$

$$\beta = 1.4 - 0.076 \left( \frac{w}{t} \right) \left( \frac{f_u}{f_y} \right) \left( \frac{b_e}{L_c} \right) = 1.4 - 0.076 \left( \frac{60}{5} \right) \left( \frac{250}{410} \right) \left( \frac{85}{50} \right) = 0.4546$$

$$T_{dn} = \frac{0.9 \times 210 \times 410}{1.25} + \frac{0.4546 \times 275 \times 410}{1.10} = 117041.95 \text{ N} = 117.04 \text{ kN}$$

Strength governed by block shear:

As per IS800:2007 clause 6.4.1

The block shear strength  $T_{db}$  shall be smaller of  $T_{db1}$  and  $T_{db2}$ :

$$T_{db1} = \frac{A_{nv} f_y}{\sqrt{3} \gamma_{m0}} + \frac{0.9 A_{te} f_u}{\gamma_{m1}}$$

$$T_{db2} = \frac{0.9 A_{nt} f_u}{\sqrt{3} \gamma_{m1}} + \frac{A_{nv} f_y}{\gamma_{m0}}$$

$$A_{nv} = 5 \times [60 + 50] = 550 \text{ mm}^2$$

$$A_{nt} = 5 \times [60 + 50] - [1.5 \times 18] = 523 \text{ mm}^2$$

$$A_{te} = 5 \times \frac{60}{2} = 150 \text{ mm}^2$$

$$A_{nt} = \left[ 5 \times \frac{60}{2} \right] - [0.5 \times 18] = 141 \text{ mm}^2$$

$$T_{db1} = \frac{550 \times 250}{\sqrt{3} \times 1.10} + \frac{0.9 \times 141 \times 410}{1.25} = 113791.98 \text{ N} = 113.79 \text{ kN}$$

$$T_{db2} = \frac{0.9 \times 523 \times 410}{\sqrt{3} \times 1.25} + \frac{150 \times 250}{1.10} = 123227.78 \text{ N} = 123.23 \text{ kN}$$

$$\therefore T_{db} = 113.79 \text{ kN}$$

The design strength of member under axial tension is the lowest of the above three values:

$$T_{dt} = 130.68 \text{ kN}$$

$$T_{dn} = 117.04 \text{ kN}$$

$$T_{db} = 113.79 \text{ kN}$$

$\therefore$  The design tensile strength of the angle = 113.79 kN > 9.0 kN

Hence the section is safe against axial compression also.

*Design of members  $L_2U_2$ ,  $L_2U_1$ :*

Maximum factored compressive force =  $1.5 \times 5.3 = 7.95$  kN

Maximum factored tensile force =  $1.5 \times 7.4 = 11.1$  kN

Length of member,  $L = 1.79$  for  $L_2U_2$

Effective length,  $KL = 0.7 \times 1.79 = 1.253$  m

Try a single ISA  $50 \times 50 \times 6$ mm.

The properties of angle section are:

Area,  $A = 568$  mm<sup>2</sup>

Minimum radius of gyration,  $r_{min} = 15.1$  mm

Slenderness ratio,  $\lambda = \frac{KL}{r_{min}} = \frac{1253}{15.1} = 82.98 < 180$

For  $\lambda = 82.98$  and  $f_y = 250$  N/mm<sup>2</sup> from Table 8c of IS 800:2007, stress reduction for column buckling class (C) is,

By interpolation,  $\chi = 0.6 - \frac{(0.6 - 0.533)}{10} \times (82.98 - 80) = 0.58$

$\therefore$  Design compressive stress is given by,

$$f_{cd} = \frac{\chi f_y}{\gamma_{m0}} = \frac{0.58 \times 250}{1.25} = 116 \text{ N/mm}^2$$

$\therefore$  Design compressive force is given by,

$$P_d = Af_{cd} = 568 \times 116 \times \frac{1}{10^3} = 65.89 > 7.95 \text{ kN}$$

Hence the section is safe in compression.

Check for Tension capacity:

Design tensile force is given by,

$$P_d = \frac{65.89}{1.1} = 59.9 \text{ kN} > 11.1 \text{ kN}$$

Hence the section is safe in tension.

Since the other members are not severely loaded, a single ISA  $50 \times 50 \times 6$ mm may be used for  $U_1L_1$  and  $U_2L_1$ .

*Design of joints:*

Joint  $L_0$ :

Maximum factored force in member  $L_0L_1 = 1.5 \times 20.9 = 31.35$  kN

Maximum factored force in member  $L_0U_1 = 1.5 \times 14.9 = 22.35$  kN

Using 16mm diameter bolts and 8mm thick gusset plate,

$$d = 16\text{mm}$$

$$d_o = 16 + 2 = 18\text{mm}$$

$$A_{sh} = \frac{\pi \times 16^2}{4} = 201.6\text{mm}^2$$

$$A_{st} = 0.8 A_{sh} = 0.8 \times 201.6 = 160.85\text{mm}^2 \text{ (for ISO threads)}$$

Strength of bolt in shear:

AS per IS800:2007 clause 10.3.3,

$$\text{The design strength of bolt } V_{sb} = \frac{V_{stb}}{\gamma_{stb}}$$

$$V_{stb} = \frac{f_{stb} (n_s A_{sh} + n_t A_{st})}{\sqrt{3}}$$

For double shear plane,  $n_s = 1$ ,  $n_t = 1$

Strength of bolt in double shear,

$$V_{sb} = 400 (1 \times 201.6 + 1 \times 160.8) \times \frac{1}{\sqrt{3} \times 1.125 \times 10^3} = 66.86\text{ kN}$$

Strength of bolt in bearing:

AS per IS800:2007 clause 10.3.4,

$$\text{The design strength of bolt } V_{db} = \frac{V_{stb}}{\gamma_{stb}}$$

$$V_{stb} = 2.5 k_b d t f_u$$

Where  $k_b$  is smaller of  $\frac{e}{3d_o}$ ,  $\frac{p}{3d_o} - 0.25$ ,  $\frac{f_{ub}}{f_u}$ , 1.0

$$e = \text{end distance} = 1.7 d = 1.7 \times 16 = 30.6\text{mm} \approx 30\text{mm}$$

$$p = \text{pitch} = 50\text{mm}$$

$$k_b = \frac{30}{3 \times 18} = 0.5555$$

$$k_b = \frac{50}{3 \times 18} - 0.25 = 0.6759$$

$$k_b = \frac{400}{410} = 0.9756$$

$$k_p = 1.0$$

$$\therefore k_b = 0.5555$$

Design strength of joint in bearing,

$$V_{pb} = \frac{2.5k_b d t f_b}{\gamma_{mb}} = \frac{2.5 \times 0.5555 \times 16 \times 6 \times 410}{1.25} = 43728.96 \text{ N} = 43.72 \text{ kN}$$

Hence design strength of bolt = 43.72kN

$$\text{Number of bolts required} = \frac{31.35}{43.72} = 0.72$$

Therefore provide a minimum number of 2 bolts spaced at 50mm c/c.

Joints  $U_1, U_2, U_3, L_1$  and  $L_2$  joints:

The member forces joining at these joints are very small when compared to joint  $L_3$ . Therefore provide a minimum number of 2 bolts spaced at 50mm c/c.

**Design of Shoe angle at supports:**

Provide 2 ISA 75 × 75 × 6mm shoe angle with 300mm long at support.

$$\text{Factored reaction at support} = 1.5 \times 10.558 = 15.84 \text{ kN}$$

Provide minimum number of 2 bolts 16mm diameter spaced at 50mm c/c.

**Design of Bearing Plate:**

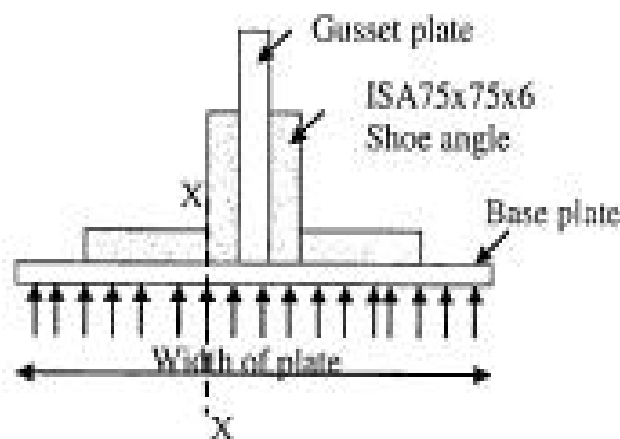
Assume a bearing plate length = 300mm

$$\text{Width of bearing plate} = 75 + 75 + 6 = 156 \text{ mm}$$

Therefore provide a bearing plate of size 300 × 300 mm at support.

Provide masonry below bearing plate.

$$\text{Allowable bearing pressure of concrete} = 0.8 \text{ N/mm}^2$$



$$\text{Pressure on concrete bearing pad} = \frac{15.84 \times 1000}{300 \times 300} = 0.176 \text{ N/mm}^2 < 0.8 \text{ N/mm}^2$$

Hence safe.

Consider 1mm width of base plate.

$$\text{Bending moment about } X-X = \frac{0.176 \times (75-6)^2}{2} = 418.97 \text{ N/mm}$$

$$\text{Design bending stress, } f_{bd} = \frac{\chi_{LT} f_y}{\gamma_{m0}} = \frac{1.0 \times 250}{1.10} = 227.27 \text{ N/mm}^2$$

$$\text{Therefore thickness of plate, } t = \sqrt{\frac{6M}{f_{bd} b}} = \sqrt{\frac{6 \times 418.97}{227.27 \times 1}} = 3.33 \text{ mm}$$

∴ Provide 6mm thick base plate.

*Anchor bolts:*

Assume Pull in anchor bolt = 30.0 kN

Allowable axial tension in anchor bolt = 150N/mm<sup>2</sup>

$$\text{Area of anchor bolt required} = \frac{30.0 \times 1000}{150} = 206 \text{ mm}^2$$

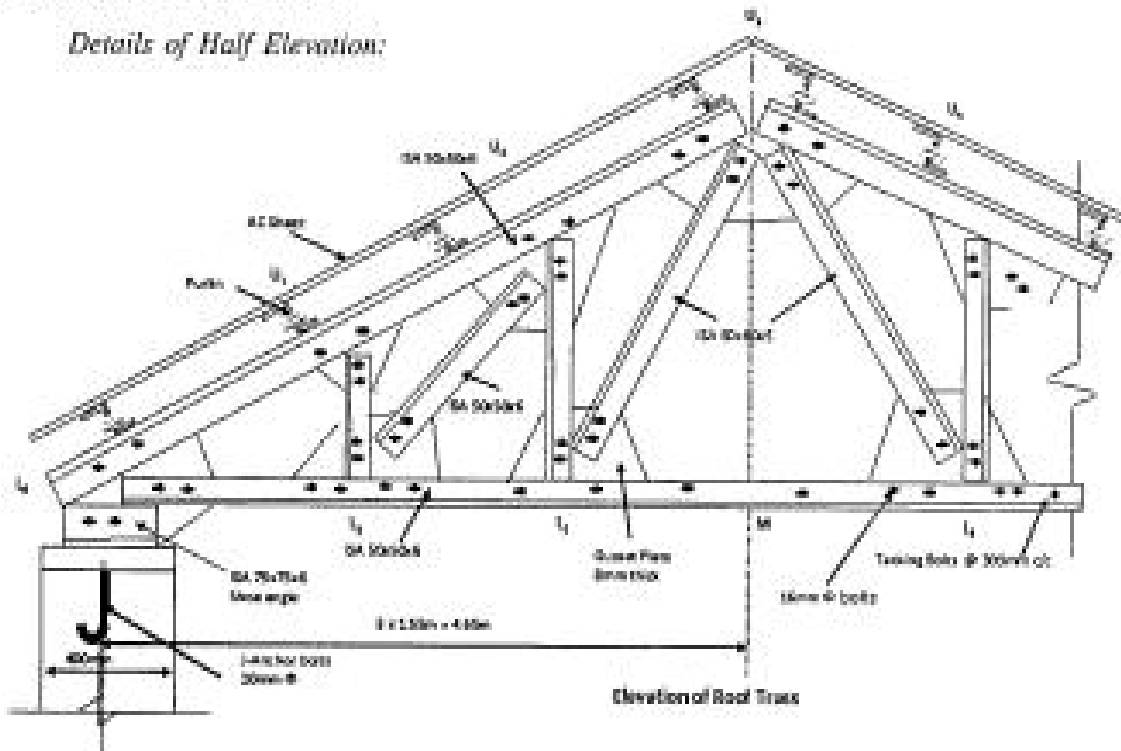
Provide two 20mm J-anchor bolts.

Provide 22 × 50mm slot holes to allow sliding due to temperature variations.



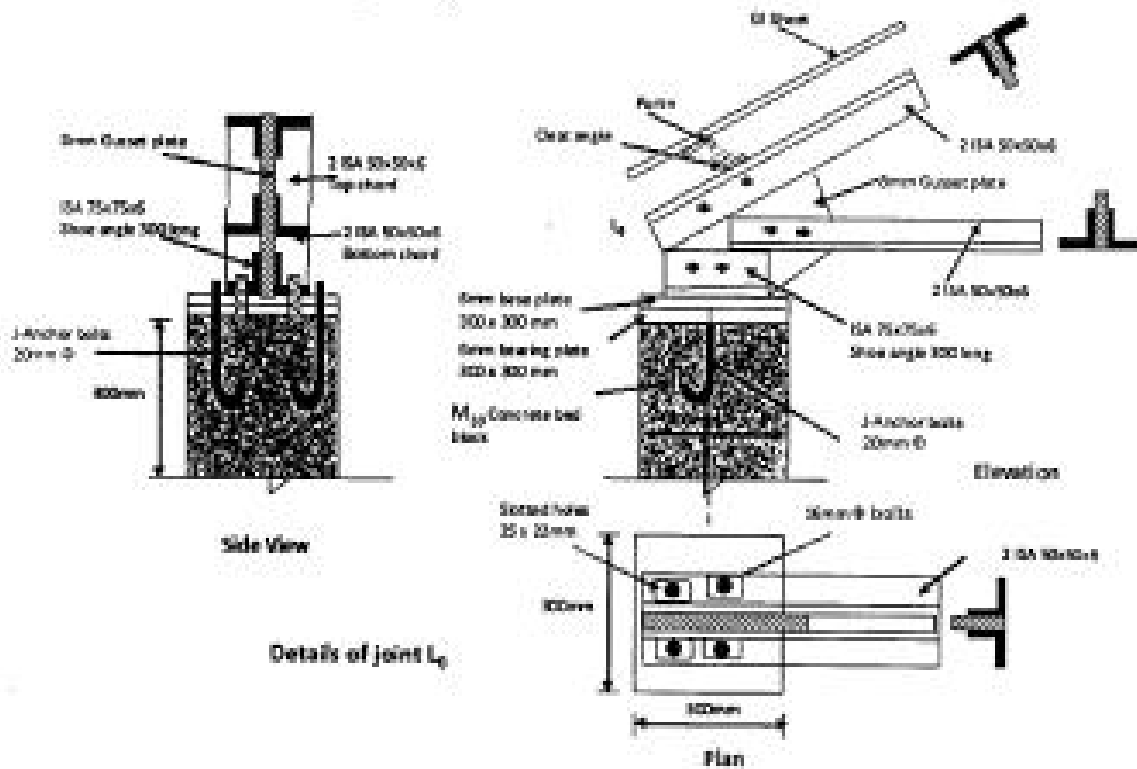
**Details of Roof Truss:**

*Details of Half Elevation:*



Elevation of Roof Truss

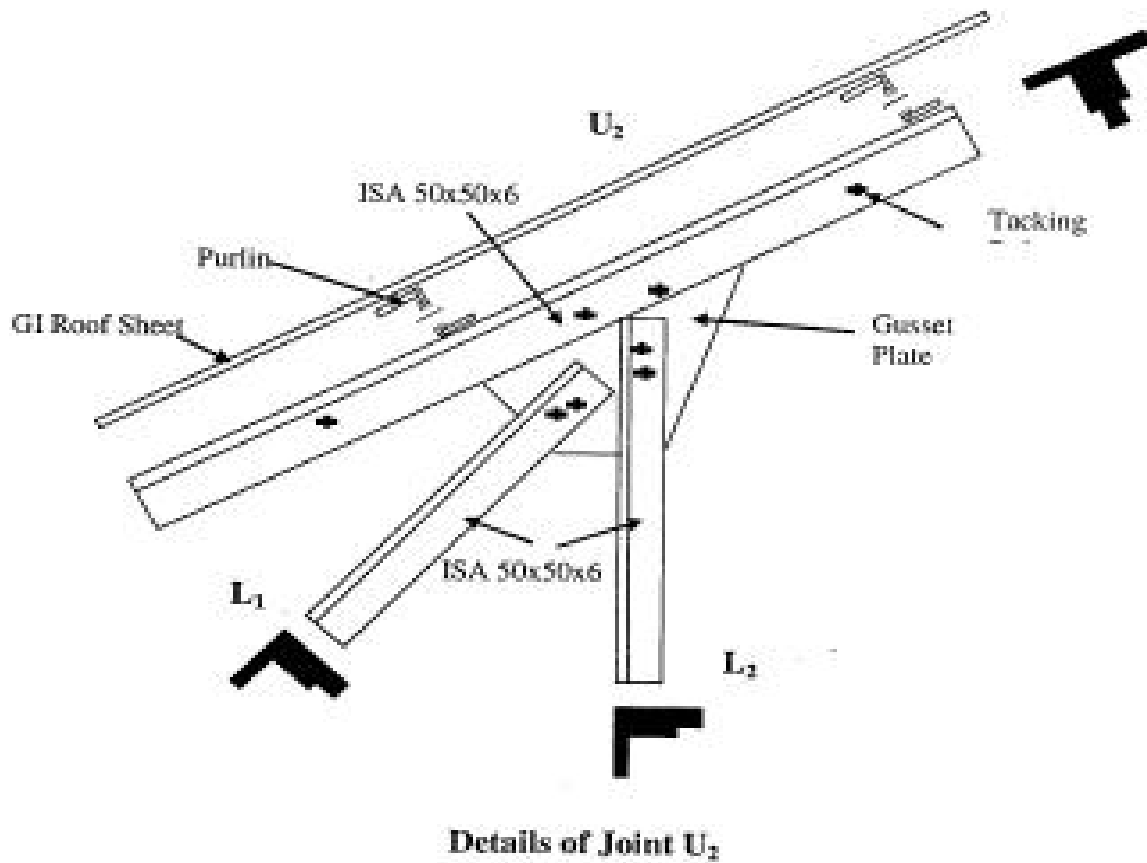
*Connection details at joints  $L_2$ :*



Side View

Details of joint  $L_2$

Plan



#### 2.1.4 Outcome

One can be able to know design criteria of roof truss

#### 2.1.5 Future study

<http://nptel.ac.in/courses/105103094/>

### 3.3.1 Introduction

Gantry girders are laterally unsupported beams to carry heavy loads from place to place at the construction sites, mostly these are of steel material.

A girder is a support beam used in construction. It is the main horizontal support of a structure which supports smaller beams. Girders often have an I-beam cross section composed of two load-bearing *flanges* separated by a stabilizing *web*, but may also have a box shape, Z shape and other forms. A girder is commonly used many times in the building of bridges.

Gantry cranes are a type of crane built atop a gantry, which is a structure used to straddle an object or workspace.

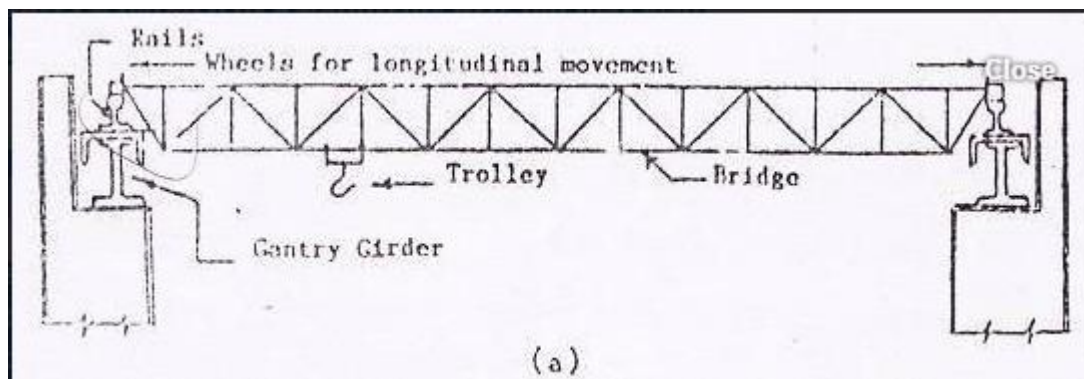
Overhead travelling cranes are used in factories and workshops to lift heavy materials equipments, etc and to carry them from one place to the other. These cranes are either hand operated or electrically operated. The crane consists of a bridge spanning the bay of the shop.

A trolley or a crab is mounted on the bridge. The trolley moves along the bridge. The bridge as a whole moves longitudinally on rails provided at the ends.

The rails on either side of the bridge rest on crane gantry girders. The gantry girders are the girders which support the loads transmitted through the travelling (moving) wheels of the cranes as shown in figure below

### 3.3.2 Objective

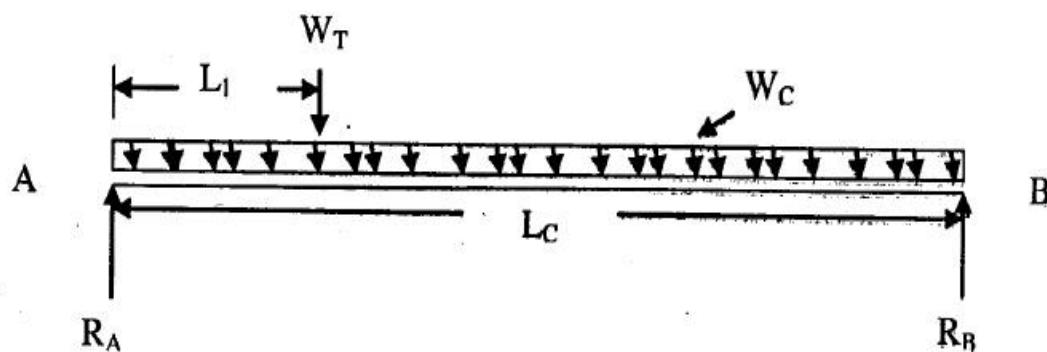
To study the design criteria of gantry girders



### 3.3.4 Design procedure

The design of a gantry girder is a trial method:

1. Finding the maximum wheel load on the gantry girder: The maximum wheel load occurs when the trolley is closer to the gantry girder.



$W_T$  = Weight of trolley + Capacity of Crane (Hook Load)

$W_C$  = Weight of Crane girder/unit length

$L_1$  = Minimum approach of Crane hook i.e. distance between CG of gantry girder and Trolley

$L_C$  = Span of Crane girder

Take  $\sum M_A = 0$

$$R_B \times L_C = W_C L_C \frac{L_C}{2} + W_T L_1$$

Take  $\sum V = 0$

$$R_A + R_B = W_C L_C + W_T$$

After solving the above equations, we get,

$$R_A = \frac{1}{L_C} \left[ \frac{W_C L_C^2}{2} + W_T (L_C - L_1) \right]$$

Therefore the wheel load  $R_A$  of Crane girder is distributed on Two wheels of a gantry girder

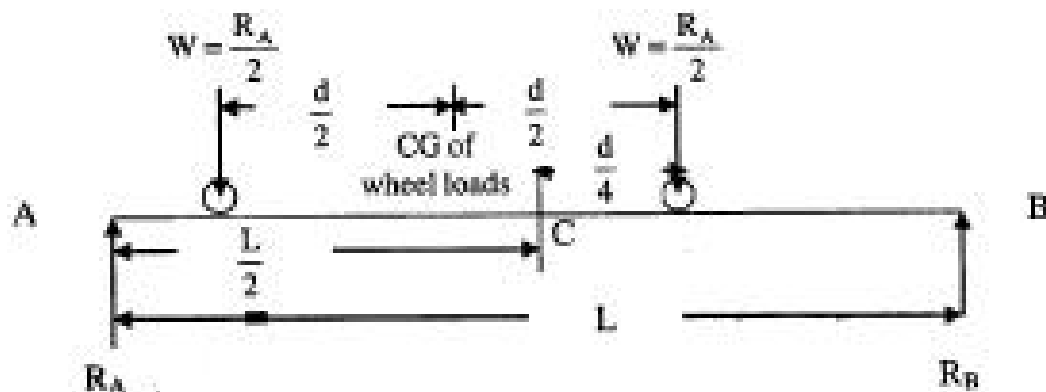
$$W = \frac{R_A}{2}$$

2. Finding the maximum Bending moment in the gantry girder due to vertical loads:

Maximum Bending moment,

BM = BM due to (max. wheel load + Impact + DL of girder + Self weight of Rails)

The maximum bending moment due to wheel loads occur when the CG of wheel loads are equidistant from center of gantry girder i.e the quarter distance of the span of wheels must coincide with the center of the girder.



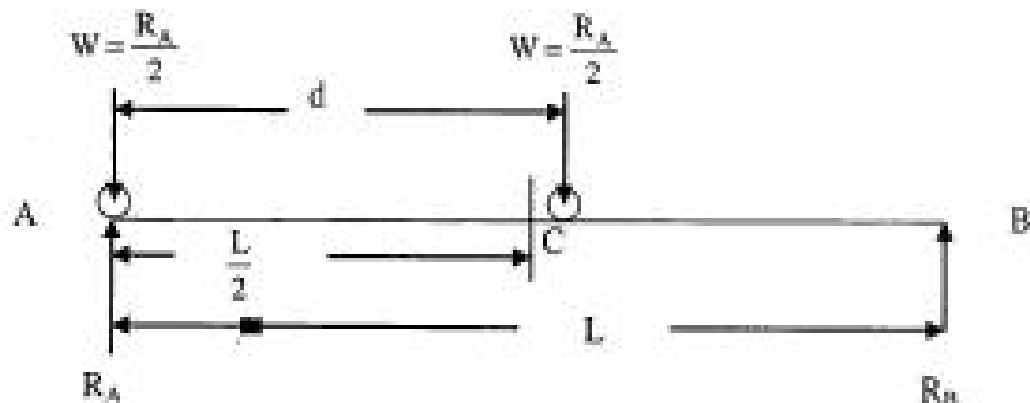
Where  $L$  = Span of Gantry girder

3. Finding the maximum Shear force in the gantry girder due to vertical loads:

Maximum Shear force,

SF = SF due to (max. wheel load + Impact + DL of girder + Self weight of Rails)

The maximum Shear force occurs when both wheels loads are on the girder and one of the wheels is at support.



Where  $d$  = wheel base

4. Finding the maximum Bending moment and Shear force due to Lateral forces are similar to the steps in 2 and 3 and Referring to IS875(Part 2):1987
  - 10% of the weight of the crab and the maximum weight of lifted by the crane For EOT cranes.
  - 5% of the weight of the crab and the maximum weight of lifted by the crane For Hand operated cranes.

This load should be distributed to all the wheels of the crane.

5. Selection of Preliminary section of the Gantry girder:

The selection of preliminary section of the Gantry girder is based on trials sections and an I-section with a channel section on its top is the most suitable built-up section for the gantry girder.

$$\text{Economical depth of the girder} = \frac{L}{12}$$

$$\text{Compression flange width} = \frac{L}{30} \text{ to } \frac{L}{40} \text{ to prevent excessive lateral deflection}$$

6. Calculate:  $I_{xx}$ ,  $I_{yy}$  and  $Z_p = \frac{M_x}{f_y}$

$Z_p$  of the trial section is 40% to 50% greater than the required to resist combined moment safely.

7. Check the moment capacity of section as per IS800:2007 clause 8.2.1.2.
8. Check for buckling resistance when the top flange (compression flange) is not supported as per IS800:2007 clause 8.2.2.
9. Check for local crushing for concentrated load points (wheel reactions).

10. Check for maximum deflection under service loads.

11. Design the connection details.

**Problem 1:** (VTU June/July 2011, marks 70)

Design a gantry girder to an industrial shed to support an electric overhead traveling crane using the following data:

Crane capacity = 200kN

Weight of crab(Trolley) = 80kN

Weight of crane(excluding trolley) = 300kN

Span of crane girder between rails = 18m

Minimum approach for crane hook = 1m

Wheel base = 3m

Span of gantry girder = 6m

Mass of rail section = 250N/m

Height of rail section = 60mm

Use  $f_y = 250$  MPa

Draw to a suitable scale following:

(marks 35)

a. Top view

(marks 14)

b. Front view

(marks 14)

c. Section of Gantry girder

(marks 07)

**Solution:**

**Calculation of loads:**

1. Vertical loads:

Self weight of crane girder  $W_c = 300$  kN

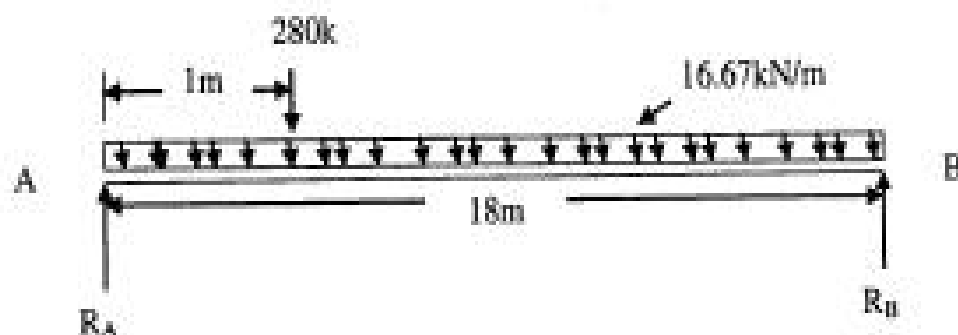
Self weight of crane girder per meter length,  $W_c = 300/18 = 16.67$  kN/m

Weight of Trolley = 80 kN

Crane capacity = 200 kN

$\therefore$  Crane load,  $W_T = \text{Crane capacity} + \text{Weight of Trolley}$

$$= 200 + 80 = 280 \text{ kN}$$



Take  $\sum M_D = 0$

$$R_A \times 18 = 16.67 \times 18 \times \frac{18}{2} + 280 \times 17$$

$$R_A = 414.47 \text{ kN}$$

This load  $R_A$  is distributed on two wheels.

$$\therefore \text{Load on gantry girder from each wheel} = \frac{414.47}{2} = 207.24 \text{ kN}$$

To allow for Impact etc., the above load should be increased by 25% (EOT cranes)

$$\therefore \text{Design load} = 1.25 \times 207.24 = 259.05 \text{ kN}$$

$$\therefore \text{Factored Design load on each wheel} = 1.5 \times 259.05 = 388.58 \text{ kN}$$

Lateral Loads:

Horizontal braking load:

Horizontal force along rails = 5% of the wheel load

$$= 0.05 \times 259.05 = 12.95 \text{ kN}$$

Factored Horizontal load,  $P_x = 1.5 \times 12.95 = 19.43 \text{ kN}$

Horizontal Surge load:

Assuming 4 wheels,

Horizontal Surge load per wheel = 10% (Hook load + Trolley load)/4.0

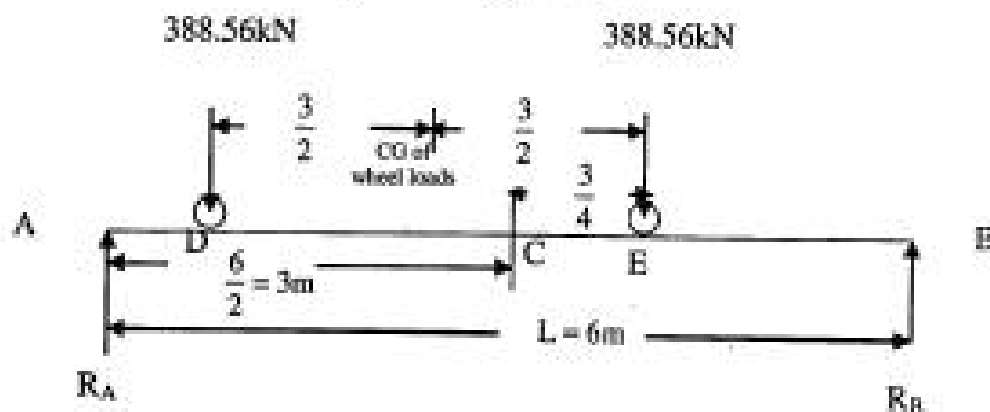
$$= \frac{10 \times (200 + 80)}{100 \times 4} = 7 \text{ kN}$$

### Calculation of Maximum Bending moment:

*Vertical Bending Moment:*

The maximum bending moment due to wheel loads occur when the CG of wheel loads and one of the wheel loads are equidistant from center of gantry girder

$d = \text{Wheel base} = 3\text{m}; \quad \text{Span of Gantry girder} = 6\text{m}$





Take  $\sum M_A = 0$

$$R_B \times 6 = 388.56 \times 0.75 + 388.56 \times (3 + 0.75) = 1748.52$$

$$\therefore R_B = 291.42 \text{ kN}$$

Maximum Moment will occur at E,

$$M_E = 291.42 \times (3 - 0.75) = 655.70 \text{ kN-m}$$

BM due to Dead Load of Girder:

Assume Self-weight of the Gantry girder = 2.0 kN/m

Given: Self-weight of Rails = 300 N/m = 0.3 kN/m

Total Dead Load of Girder = 2.0 + 0.3 = 2.3 kN/m

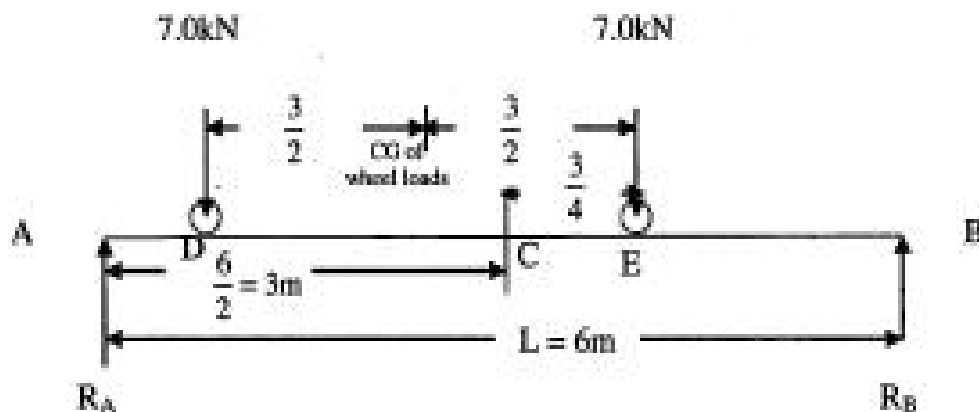
Factored Dead Load of Girder = 1.5  $\times$  2.3 = 3.45 kN/m

$$\text{BM due to Dead load of Girder} = \frac{WL^2}{8} = \frac{3.45 \times 6^2}{8} = 15.53 \text{ kN-m}$$

$$\therefore \text{Factored moment due to Vertical loads} = 655.70 + 15.53 = 671.23 \text{ kN-m}$$

Horizontal Bending Moment:

Since the procedure is same as that of Vertical BM, we can calculate the BM for horizontal loads by proportioning of vertical loads



$$M_y = \frac{655.70}{388.56} \times 7.0 = 11.81 \text{ kN-m}$$

BM due to Horizontal drag force:

Height of rail section = 60mm = 0.06m

Assume depth of girder = 0.6m

$$\text{Eccentricity, } e = \text{depth of girder}/2.0 + \text{Height of rail} = \frac{0.6}{2.0} + 0.06 = 0.36 \text{ m}$$

$$L = 6.0\text{m}$$

$$\text{Reaction due to drag force, } R = \frac{P_d \cdot e}{L} = \frac{19.43 \times 0.36}{6.0} = 1.17 \text{ kN}$$

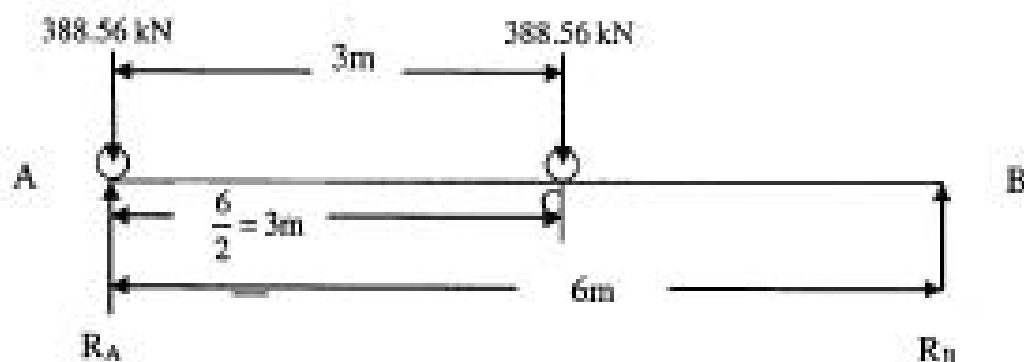
$$\text{Moment due to drag force} = R \times \left( \frac{L}{2} - \frac{d}{4} \right) = 1.17 \times \left( \frac{6.0}{2} - \frac{3.0}{4} \right) = 2.63 \text{ kN-m}$$

$$\text{Total design moment, } M_d = 671.23 + 2.63 = 674.35 \text{ kN-m}$$

#### Calculation of Maximum Shear Force:

##### Vertical Shear force:

The maximum Shear force occurs when both wheels loads are on the girder and one of the wheels is at support.



$$\text{Take } \sum M_B = 0$$

$$R_A \times 6 = 388.56 \times 6.0 + 388.56 \times 3.0 = 3497.4$$

$$\therefore R_A = 582.84 \text{ kN}$$

$$\text{Vertical Shear due to Dead load of the Gantry girder } \frac{WL}{2} = \frac{3.45 \times 6.0}{2} = 10.35 \text{ kN}$$

Horizontal Shear force due to surge load:

$$V_y = W_{\text{surge}} \left( 2 - \frac{d}{L} \right) = 7.0 \times \left( 2 - \frac{3}{6} \right) = 10.50 \text{ kN}$$

$$\therefore \text{Maximum Ultimate Reaction, } V_x = \text{SF (Crane load + DL of Girder + Drag)} \\ = 582.84 + 10.35 + 1.17 = 594.36 \text{ kN}$$

#### Selection of Preliminary Section:

$$\text{Economical depth of the girder} = \frac{L}{12} = \frac{6000}{12} = 500 \text{ mm}$$



$$\bar{Y} = \frac{\sum AY}{\sum A} = \frac{17038 \times 300 + 4564 (600 + 7.6 - 23.6)}{17038 + 4564} = 360.01 \text{ mm}$$

$$I_{Z, \text{gross}} = I_{Z, \text{beam}} + I_{Z, \text{channel}}$$

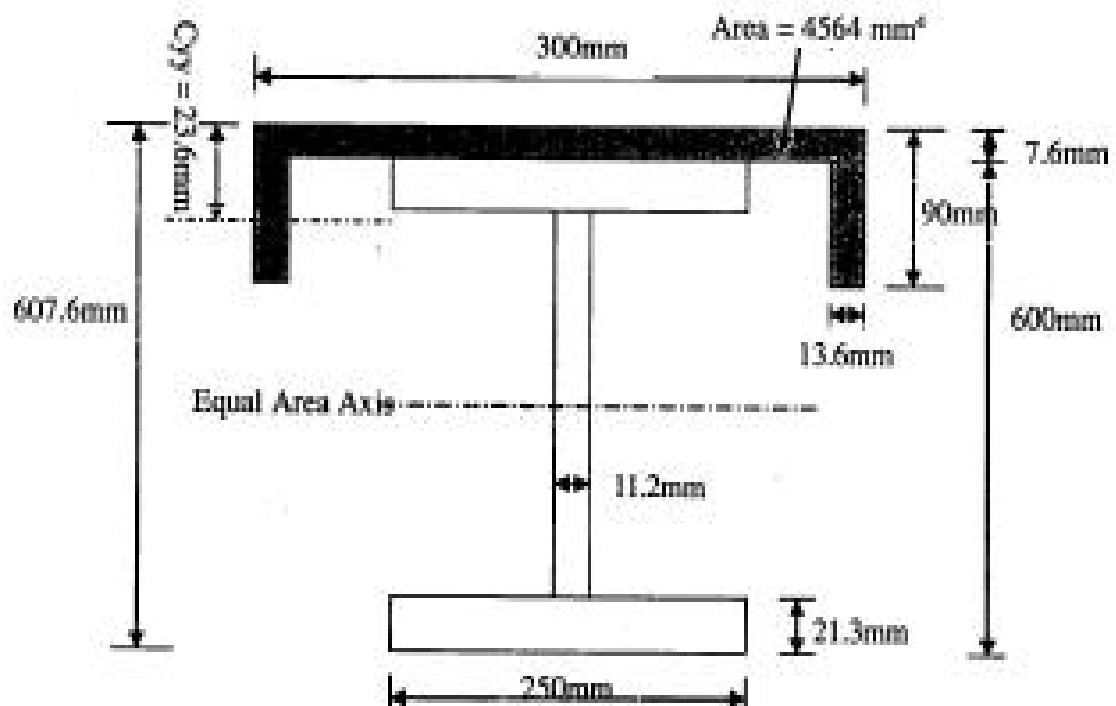
$$I_{Z, \text{gross}} = [106198.5 \times 10^4 + 17038 \times (307.6 - 247.59)^2] + [310.8 \times 10^4 + 4564 \times (247.59 - 23.6)^2] = 135542.8 \times 10^4 \text{ mm}^4$$

$$Z_{Z, \text{gross}} = \frac{I_{Z, \text{gross}}}{Y_{\text{max}}} = \frac{135542.8 \times 10^4}{(600 + 7.6 - 247.59)} = 376.49 \times 10^4 \text{ mm}^3$$

$$I_{Y, \text{gross}} = I_{Y, \text{beam}} + I_{Y, \text{channel}}$$

$$I_{Y, \text{gross}} = 4702.5 \times 10^4 + 6362.6 \times 10^4 = 11065.10 \times 10^4 \text{ mm}^4$$

*Calculating Plastic modulus of section:*



$$4564 + 250 \times 21.3 + \bar{Y} \times 11.2 = 250 \times 21.3 + (600 - 2 \times 21.3 - \bar{Y}) \times 11.2$$

After solving the above equation, we get,

$$\bar{Y} = 74.95 \text{ mm from lower surface of compression flange}$$

*Plastic section modulus of section above equal area axis:*

$$Z_{Y, \text{top}} = Z_{\text{channel web}} + Z_{\text{channel flange}} + Z_{\text{flange}} + Z_{\text{web}}$$

$$Z_{p\text{ top}} = \left[ 300 \times 7.6 \times \left( 74.95 + 21.3 + \frac{7.6}{2} \right) \right]$$

$$+ \left[ 2 \times (90 - 7.6) \times 13.6 \times \left( 74.95 + 21.3 \right) - \frac{(90 - 7.6)^2}{2} \right]$$

$$+ \left[ 250 \times 21.3 \times \left( 74.95 + \frac{21.3}{2} \right) \right] + \left[ 74.95 \times 11.2 \times \frac{74.95}{2} \right]$$

$$Z_{p\text{ top}} = 838.775 \times 10^3 \text{ mm}^3$$

Plastic section modulus of section below equal area axis:

$$Z_{p\text{ bottom}} = Z_{1\text{ flange}} + Z_{1\text{ web}}$$

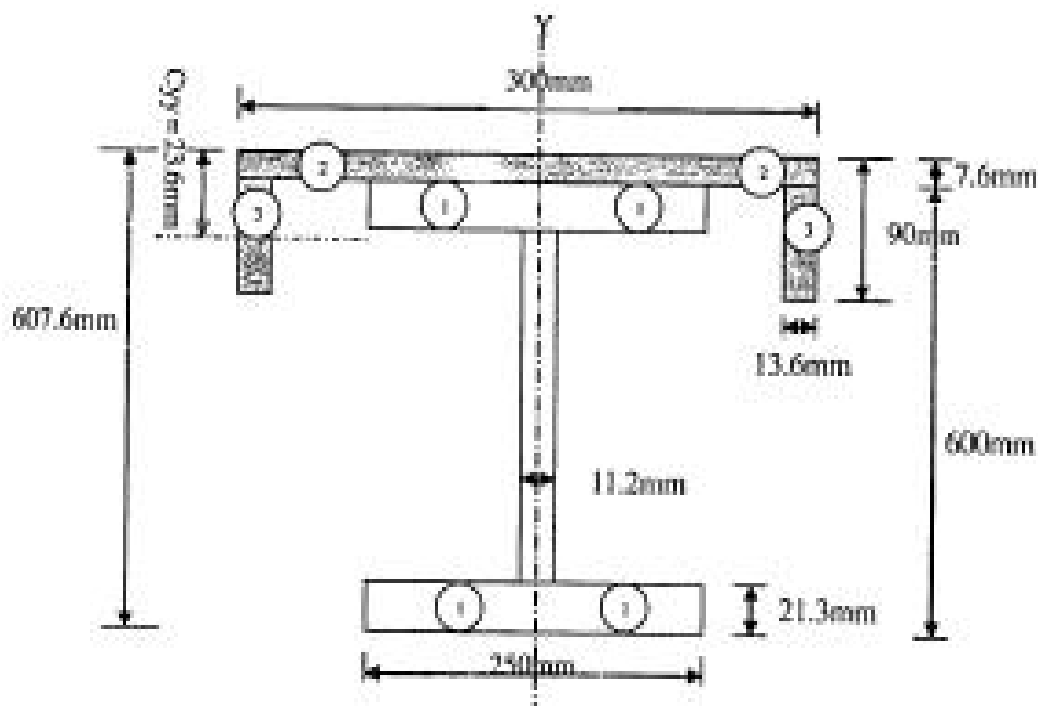
$$Z_{p\text{ bottom}} = \left[ 250 \times 21.3 \times \left( 600 - 21.3 - 74.95 - \frac{21.3}{2} \right) \right]$$

$$+ \left[ 11.2 \times \frac{(600 - (2 \times 21.3) - 74.95)^2}{2} \right]$$

$$Z_{p\text{ bottom}} = 3929.20 \times 10^3 \text{ mm}^3$$

$$\therefore Z_{p\text{ yz}} = 838.775 \times 10^3 + 3929.20 \times 10^3 = 4767.98 \times 10^3 \text{ mm}^3$$

Plastic section modulus of compression flange about Y-Y axis:



$$Z_{pY} = 2Z_1 + 2Z_2 + 2Z_3$$

$$Z_{pY} = 2 \left[ 125 \times 21.3 \times \frac{125}{2} \right] + 2 \left[ 150 \times 7.6 \times \frac{150}{2} \right] + 2 \left[ 13.6 \times (90 - 7.6) \times \left( 150 - \frac{13.6}{2} \right) \right]$$

$$Z_{pY} = 824.76 \times 10^3 \text{ mm}^3$$

*Classification of Section:*

$$\text{Outstand of flange of I Section, } b = \frac{b_f}{2} = \frac{250 - 11.2}{2} = 119.4 \text{ mm}$$

$$e = \frac{250}{f_y} = \frac{250}{250} = 1.0$$

Referring to clause 3.7.2 and 3.7.4 Table 2 of IS800:2007,

$$\frac{b}{t_f} = \frac{119.4}{21.3} = 5.61 < 8.4 e$$

$$\frac{b}{t_w} \text{ of web of I-section} = \frac{h - 2t_f}{t_w} = \frac{600 - 2 \times 21.3}{11.2} = 49.77 < 84 e$$

Hence it is a plastic section.

For plastic section  $\beta_b = 1.0$

*Check for Moment capacity of section:*

Local moment capacity:

Referring to clause 8.2.1.2 of IS800:2007, the local moment capacity for bending in vertical plane is given by,

$$M_{dL} = \frac{\beta_b Z_{pY} f_y}{\gamma_{m0}} \leq 1.2 Z_x \frac{f_y}{\gamma_{m0}}$$

$$M_{dL} = \frac{1.0 \times 376.49 \times 10^4 \times 250}{1.10 \times 10^6} = 1083.63 \text{ kN-m}$$

$$1.2 \times 376.49 \times 10^4 \times \frac{250}{1.10} = 1026.79 \text{ kN-m}$$

$$\therefore M_{dL} = 1026.79 \text{ kN-m} > 674.35 \text{ kN-m}$$

Hence the section is safe.

*Moment capacity of top flange (compression) about Y-axis:*

$$Z_x = \frac{I_x}{y}$$

$$I_y = \frac{213 \times 250^3}{12} + 63626 \times 10^4 = 9136.04 \times 10^8 \text{ mm}^4$$

$$y = \frac{300}{2} = 150 \text{ mm}$$

$$Z_y = \frac{9136.04 \times 10^8}{150} = 609.07 \times 10^6 \text{ mm}^3$$

$$M_{ez} = \frac{\beta_b Z_{eff} f_t}{\gamma_{mo}} \leq 1.2 Z_{eff} \frac{f_y}{\gamma_{mo}}$$

$$M_{dz} = \frac{1.0 \times 824.76 \times 10^3 \times 250}{1.10 \times 10^6} = 187.45 \text{ kN-m}$$

$$1.2 Z_{eff} \frac{f_y}{\gamma_{mo}} = 1.2 \times 609.07 \times 10^6 \times \frac{250}{1.10 \times 10^6} = 166.11 \text{ kN-m}$$

$$\therefore M_{eff} = 166.11 \text{ kN-m}$$

*Check for Combined Bending Capacity:*

$$\frac{M_x}{M_{ex}} + \frac{M_{eff}}{M_{ey}} \leq 1.0$$

$$\frac{674.35}{1026.79} + \frac{1181}{166.11} \leq 1.0$$

$$0.73 < 1.0$$

Hence OK.

*Check for Buckling Resistance:*

Referring to clause 8.2.2 of IS800:2007,

The design bending strength,  $M_d = \beta_b Z_p F_{bd}$

Referring to clause 8.2.2.1 of IS800:2007, The elastic lateral buckling strength is given by,

$$F_{crb} = 1.1 \frac{\pi^2 E}{\left(\frac{L_{b1}}{r_y}\right)^2} \left[ 1 + \frac{1}{20} \left( \frac{L_{b1}}{\frac{h_x}{t_f}} \right)^2 \right]^{0.5}$$

Where,

Overall depth of the section,  $h_y = 600 + 7.6 = 607.6 \text{ mm}$

Effective length,  $L_{cr} = 6 \text{ m} = 6000 \text{ mm}$

$r_y = 21.3 + 7.6 = 28.9 \text{ mm}$

$I_y = 4702.5 \times 10^4 + 6362.6 \times 10^4 = 11065.1 \times 10^4 \text{ mm}^4$

Area,  $A = 17038 + 4564 = 21602 \text{ mm}^2$

$E = 2 \times 10^5 \text{ N/mm}^2$

Radius of gyration,  $r_y = \sqrt{\frac{I_y}{A}} = \sqrt{\frac{11065.1 \times 10^4}{21602}} = 71.57 \text{ mm}$

$$F_{crb} = 11 \times \frac{\pi^2 \times 2 \times 10^5}{\left(\frac{6000}{71.57}\right)^2} \left[ 1 + \frac{1}{20} \left( \frac{\frac{6000}{71.57}}{\frac{607.6}{28.9}} \right)^2 \right]^{0.5} = 554.55 \text{ N/mm}^2$$

Referring to Table 13.9 of IS800:2007 for  $F_{crb} = 554.55 \text{ N/mm}^2$  and  $f_y = 250 \text{ N/mm}^2$

From interpolation,  $F_{crb} = 197.7 - \frac{197.7 - 188.8}{600 - 500} \times (600 - 554.55) = 193.56 \text{ N/mm}^2$

The design bending strength,

$$M_d = 1.0 \times 4767.98 \times 10^3 \times 193.56 \times \frac{1}{10^6} = 922.89 \text{ kN-m} > 674.35 \text{ kN-m}$$

Hence the section is safe against buckling.

*Check for Biaxial Bending:*

The bending strength about Y-axis will be provided by the top flange only as the lateral loads are not there only.

$$M_{dy} = \frac{f_y Z_{py}}{\gamma_{mo}}$$

$$Z_{py} = \frac{I_x}{Y} = \frac{11065.1 \times 10^4}{\left(\frac{300}{2}\right)} = 737.67 \times 10^3 \text{ mm}^3$$

$$\therefore M_{dy} = \frac{250 \times 737.67 \times 10^3}{1.10 \times 10^6} = 167.65 \text{ kN-m}$$

$$\frac{M_x}{M_{dx}} + \frac{M_y}{M_{dy}} \leq 1.0$$



$$\frac{674.35}{1026.79} + \frac{1181}{167.65} \leq 1.0$$

$$0.727 < 1.0$$

Hence OK.

*Check for Shear Capacity:*

Maximum shear force due to wheel load,  $V_x = 594.36 \text{ kN}$

$$\text{Shear capacity} = \frac{A_v f_{yv}}{\sqrt{3} \gamma_{mo}} = \frac{(600 \times 11.2) \times 250}{\sqrt{3} \times 1.10 \times 10^3} = 881.77 \text{ kN} > 594.36 \text{ kN}$$

$$\begin{aligned} \text{Maximum Shear, } V &= 594.36 < 0.6 V_d \\ &< 0.6 \times 881.77 \\ &< 529.06 \text{ kN} \end{aligned}$$

Since  $V = 0.6 V_d$ , it is the case of high stress, hence no reduction in moment capacity.

*Check for Web buckling under wheel load:*

Maximum Wheel load = 388.56 kN

$$\text{Buckling resistance} = (b_1 + n_1) t_w F_{cd}$$

Bearing length,  $b_1 = 150 \text{ mm}$  (Assume wheel diameter)

$$n_1 = \frac{600}{2} + 2 \times 7.6 = 315.2 \text{ mm}$$

Depth of I-section,  $h = 600 \text{ mm}$

$$\text{Slenderness ratio of the web, } \lambda_w = 2.42 \frac{d_1}{t_w}$$

$$d_1 = 600 - 2(21.3 + 17) = 523.4 \text{ mm}$$

$$t_w = 11.2 \text{ mm}$$

$$\lambda_w = 2.42 \times \frac{523.4}{11.2} = 113.09$$

Referring to Table 9.6C of IS800:2007,

for  $\lambda_w = 113.09$  and  $F_y = 250 \text{ N/mm}^2$ ,

$$F_{cd} = 110.80 \text{ N/mm}^2$$

$$\therefore \text{Buckling Resistance} = F_{cd} A = \frac{110.80 \times [(150 + 315.2) \times 11.2]}{10^3} = 577.29 \text{ kN} > 388.56 \text{ kN}$$

Hence OK.

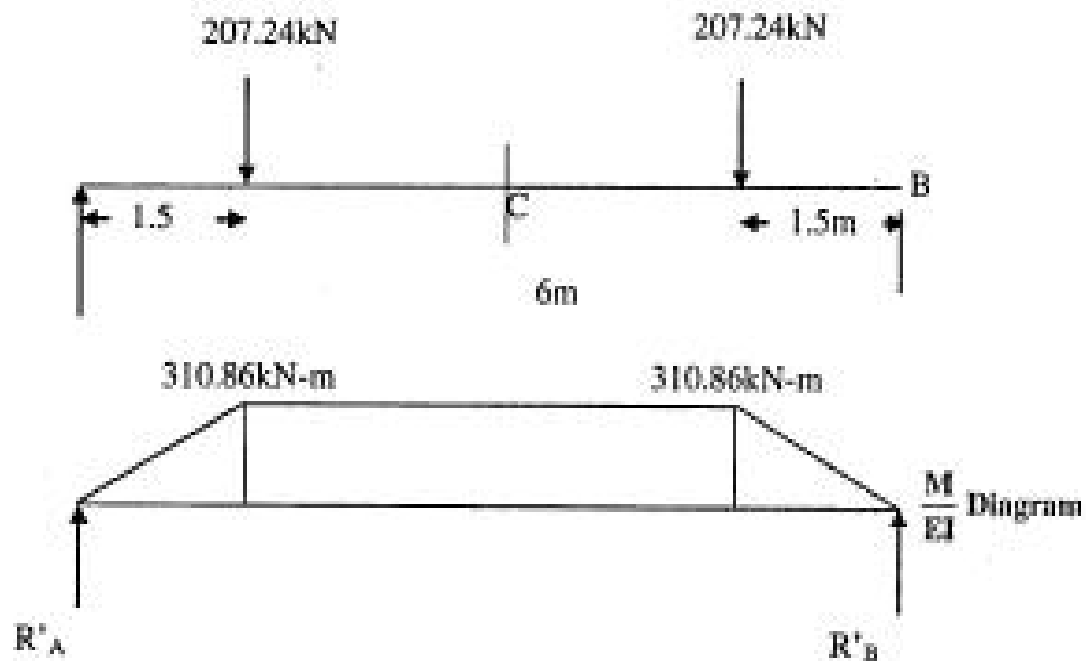
Check for Deflection:

For EOT crane up to 500kN capacity, the deflection limit is  $\frac{L}{750}$ .

Static Load on each wheel on gantry girder = 207.24kN

Wheel base = 3m

Maximum bending moment occurs when the wheel is at 1.5m from support i.e when they symmetrically placed.



From Conjugate beam method, due to symmetry,

$$R'_A = \frac{\text{Area of } \frac{M}{EI} \text{ diagram}}{2EI} = \frac{2 \left[ \frac{1}{2} \times 1.5 \times 310.86 \right] + [3 \times 310.86]}{2EI} = \frac{466.29 + 932.58}{2EI}$$

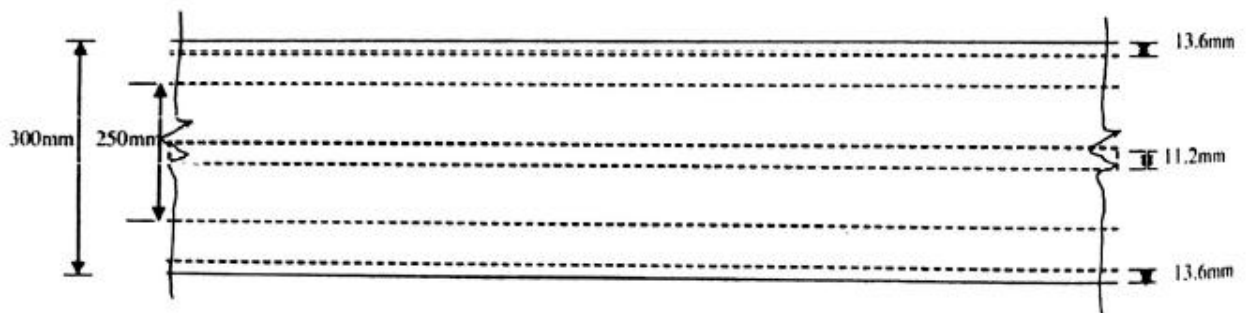
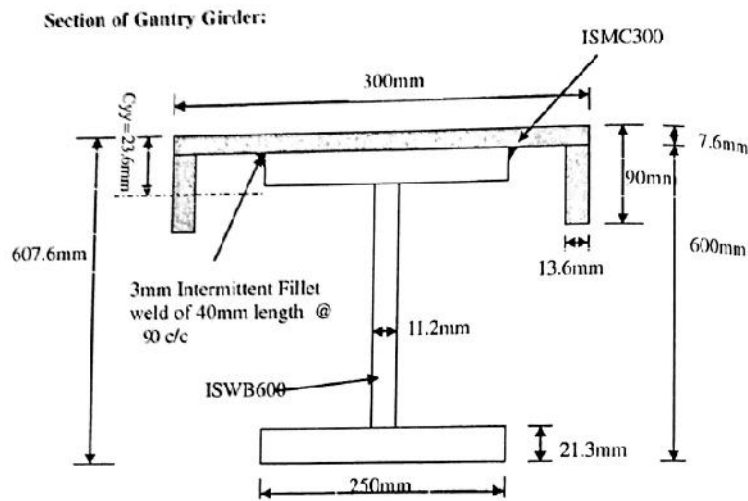
$$= \frac{699.44}{EI}$$

$$\therefore R'_A = \frac{699.44}{EI}$$

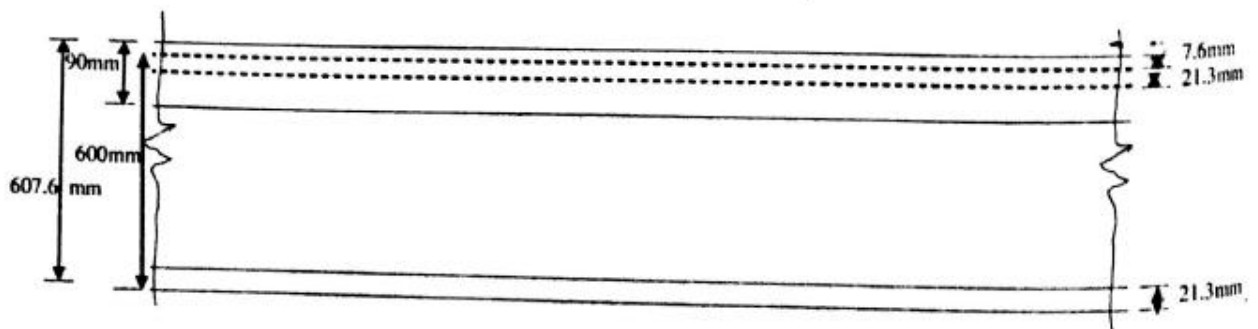
Maximum deflection occurs at mid span.

$\Delta_c =$  Moment of  $\frac{M}{EI}$  diagram about C

$$\Delta_c = \frac{1}{EI} \left[ (699.44 \times 3.0) - \left( \frac{1}{2} \times 310.86 \times 1.5 \times \left( \frac{2}{3} \times 1.5 + 1.5 \right) \right) - \left( 1.5 \times 310.86 \times \frac{1.5}{2} \right) \right]$$



**Top View**



**Front View**

**Outcome**

One can be able to know design criteria of gantry girders

**Future study**

<http://nptel.ac.in/courses/105103094/>

**Design of plate girders**

**Introduction**

**Objective**

**Design of bolted plate girder without stiffener**

**Design of welded plate girder without stiffener**

**Design of welded plate girder with end stiffeners**

**Design of welded plate girders with intermediate stiffeners**

**Outcome**

**Future Study**



## Introduction

In a plate girder bridge, the plate girders are typically I-beams made up from separate structural steel plates (rather than rolled as a single cross-section), which are welded or, in older bridges, bolted or riveted together to form the vertical web and horizontal flanges of the beam.

### 3.1.2 Objective

- To study the design criteria of plate girder with bolted, welded- with and without stiffeners

### Plate girders

Plate girders became popular in the late 1800's, when they were used in construction of railroad bridges. The plates were joined together using angles and rivets to obtain plate girders of desired size. By 1950's welded plate girders replaced riveted and bolted plate girders in developed world due to their better quality, aesthetics and economy. Fig.7.15 shows the cross sections of two common types of plate girder bridges. The use of plate girders rather than rolled beam sections for the two main girders gives the designer freedom to select the most economical girder for the structure. If large embankment fills are required in the approaches to the bridge, in order to comply with the minimum head-room clearance required, the half through bridge is more appropriate [Fig.7.15 (a)]. This arrangement is commonly used in railway bridges where the maximum permissible approach gradient for the track is low. In this case the restraint to lateral buckling of compression flange is achieved by a moment resisting U-frame consisting of floor beam and vertical stiffness, which are connected together with a moment resisting joint. If the construction depth is not critical, then a deck-type bridge, as shown in Fig.7.15 (b) is a better solution, in which case the bracings provide restraint to compression flange against lateral buckling.

### Design procedure for bolted plate girder

1. **Computing the Factored load  $W$  in kN**  
 $W = 1.5 DL + 1.50 LL$   
 Where  $DL =$  Dead Load  
 $LL =$  Live Load
2. **Computing the Self- Weight  $w$  in kN/m**  
 $w = W_f L / 200$  to  $W_f L / 300$   
 where  $W_f =$  Factored load  $W +$  Factored Self-weight
3. **Compute factored bending moment and Shear Force**  
 $M_d = W_f L^2 / 8$  kN-m  
 $V_d = W_f L / 2$  kN  
 Compute and Add BM due to Impact if required:  
 $M = 0.372 W L^2 / 8$  kN-m
4. **Finding the economical depth of plate girder**

$$d = \sqrt[3]{\frac{M_d k}{f_y}}$$

## 5. Finding the optimum value of thickness of web

$$t_w = (M / k^2 f_y)^{1/3}$$

$$\text{where } k = d_w / t_w$$

$$f_y = 250 \text{ N/mm}^2$$

$$\text{For unstiffened web: } (d_w / t_w) = 67$$

To avoid buckling of the compression flange into web:

$$(d / t_w) \leq 345 \epsilon^2$$

When transverse stiffeners are not provided:

$$(d / t_w) \leq 200 \epsilon$$

$$\epsilon = \text{yield stress ratio of web} = \sqrt{250 / f_y}$$

**For Stiffened web with End Stiffeners only:**

$$(d / t_w) = 100 \epsilon \text{ to } 110 \epsilon$$

**For Stiffened web with End Stiffeners and Intermediate Stiffeners:**

$$(d / t_w) > 200 \epsilon$$

## 6. Design of Flanges:

$$\text{Width of flange } b_f = 0.3 d$$

Thickness of flange:

$$\text{For Plastic section: } t_f \leq 8.4 b_f$$

$$\text{For Compact section: } t_f \leq 9.4 b_f$$

$$\text{For Semi-Compact section: } t_f \leq 13.6 b_f$$

7. Check the moment capacity of section:  $M_d > M$ 

## 8. Check for Shear strength of the section

## 9. Provide End and Intermediate stiffeners if required in case of thin webs.

## 10. Design the connections.

**Outcome**

- One can know the design criteria of plate girder with bolted, welded- with and without stiffeners

**Future study**

<http://nptel.ac.in/courses/105103094/>